

# The Mining Journal

## RAILWAY AND COMMERCIAL GAZETTE

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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[OCT. 20, 187]

## Lectures on Practical Mining in Germany.

CLAUSTHAL MINING SCHOOL NOTES—No. XLVII.\*

BY J. CLARK JEFFERSON, A.R.S.M., WH. SC.,

Certified Mining Engineer.

(Formerly Student at the Royal Bergakademie, Clausthal).

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## SECTION III.

**TAMPING.**—After the charge has been placed at the bottom of the hole the needle is introduced, the point of which is let well into the charge of powder, and the hole is then filled with tamping. As powder can be ignited by compression, care must be taken at the commencement of tamping; a little wadding of either hay, straw, turf, or even a small stopper of soft wood is, therefore, placed immediately over the powder. The tamping itself usually consists of the dust and broken pieces of the rock itself, provided it is a rock which will not strike fire—marls, loam, clay, which are free from grains of quartz, broken brick, or sand. The object of tamping is to obtain as great a resistance over the powder as possible, or rather a resistance greater than that which the rock offers to being loosened. At Clausthal, in the Hartz, the clay slate of the district is used as a good material for filling up the bore holes. It is first pounded to a fine powder under a pair of stamps, and after being passed through a fine sieve is moistened with water, and made into oblong slabs, which are left in the air to dry. When the miner requires a piece for tamping he breaks a portion off from the larger slabs, and drives it into the hole. The oldest method of tamping was by means of a woollen plug driven into the hole, the plug containing a small hole for the train of powder. Sir J. Burgoyne, who has tried conical shaped plugs placed immediately above the charge, the rest of the hole being filled with moderate sized pieces of rock, and barrel-shaped plugs driven in above a loose sand tamping, finds that in every case they offer much less resistance to a sudden explosive force than to one gradually applied. The old method had the drawback that the powder might be ignited during the process of tamping, and these newer proposals, besides not offering the same amount of resistance as a solid clay tamping, are open to the objections of loss, difficulty in removing them when a shot failed, and the workmen might readily employ plugs which are not of the exact size, besides the diminishing the simplicity of the blasting operations.

Tamping with sand was introduced by M. Baduel during the construction of the Simplon Pass, in 1855, and later by M. de Candolle at Mont Cenis; but in both cases, although some good results were obtained in blasting loose masses of rock, or rock where at least two sides were exploded, in the solid rock the sand was blown out without splintering the rock. It was expected that the sand being in a loose condition the shock of the explosion would not be transmitted to the outer portion of the sand tamping before the decomposition of the powder was complete, and consequently before the whole force of the explosion was developed, in which case it was expected that the rock would be at once shattered. Trials at the Hartz, Saxony, and Pesay have confirmed the above results, so that, notwithstanding the advantage of first less cost, simplicity, and absence of danger, its use has been abandoned.

It is well known that all the powder is not decomposed, but that sometimes it is blown out by the explosion before complete decomposition has taken place. In order to obviate this, and to obtain the advantage of the whole expansive force of the powder, M. Hau-mann introduced at the copper mines of Rövers, in Norway, and afterwards into the Hartz, the so called "hollow tamping," that is to leave a small empty space immediately above or below the powder. This object was attained by placing a small conical or double T-shaped air stopper immediately above the charge. It was said that by this method a saving of 25 per cent. in powder was obtained.

**FIRING.**—The needle having been withdrawn leaves a small circular channel, destined to transmit the ignition from the mouth of the orifice to the bottom of the charged hole. In this channel fine-grained hunting powder is poured, often loose, but more generally first into some kind of small tube, which latter is then inserted in the orifice. These tubes are made of reed, elder, hazel, but most usually straw. The miner chooses a long stalk, and cuts it below two consecutive knots, so that the one end is open and the other end closed by the knot. This latter end he scrapes or pares pretty thin, so as to allow of the ignition being quickly communicated to the powder in the hole. The straw is now suspended in the orifice by means of a small lump of soft clay, the knotted end being directed downwards; a sulphur match, made of a short piece of hempen string dipped in sulphur, is attached to the open end of the straw, and communicates the ignition to the powder, and the reaction of the gases developed against the air forces the straw and powder to the bottom of the orifice igniting the charge. If the hole is deep a series of these straws are inserted at the ends into each other, and introduced into the opening. Small rockets have also been manufactured for the same purpose: they are made of paper or reed tubes, which are first split open, and then covered inside with a powder paste.

In firing under water it is necessary to modify the arrangement of the charge and the fuse. The tubes for the fuse are them made of wood, linen cloth, or pasteboard tared over, and are inserted in a cartridge, likewise made watertight.

In 1831 a patent was granted to W. Bickford, of Tucking Mill, Redruth, Cornwall, for an instrument for igniting gunpowder when used for blasting rocks, which he denominates the "Miners' Safety-Fuse." This fuse is described as a cylinder of gunpowder or other explosive compound, inclosed within a hempen cord, which is first twisted, and afterwards overlaid with another cord to strengthen the casing thus formed, then varnished, to preserve the contents from injury by moisture, and finally covered by whiting or other suitable matter to prevent the varnish from adhering. In order to make use of the safety-fuse the miner unravels part of one end, and inserts this end into the cartridge containing the charge. He then squeezes the cover of the cartridge close against the fuse, and ties it tight with the unravelled strands. The proper length of fuse is cut off before placing the charge in the hole. Originally two sorts were manufactured, now there are three, for dry holes, damp holes, and for blasting under water. The great advantages of the safety fuse are that it can be used in damp holes, and the use of the needle is avoided; but they possess the disadvantage of increasing the cost, rendering the air bad, the covering smoulders or glows after the explosion, which in fiery mines would be a continual source of danger, though in such a case the use of powder itself forms the greater danger of the two.

A new safety-fuse, manufactured by William Mills and Co., consists of narrow strips of paper saturated in a solution of equal parts of potassium-chlorate, ferro-cyanide of lead in alcohol, and surrounded by hemp, or the like, which has been dipped in tar. The ignition is transmitted with such rapidity that the cover is not ignited. Rijha, of Vienna, has invented a safety-fuse which is said to possess the advantage over Bickford's fuse that it leaves no oppressive smell behind, and that whilst it possesses sufficient stiffness for insertion in the bore hole it is flexible enough to be coiled up and carried in the pocket, and the covering is not also ignited. The fuse burns at the rate of about 3 ft. per minute, and stands the damp and wet of a mine very well, although when used for blasting under water it is usual and necessary to smear it over with india-rubber dissolved in sulphur. It is, however, 50 per cent. dearer than Bickford's, and as it burns without light or smell the miners cannot follow the point where it burns, which in case of supposed misfire, &c., must be considered as a disadvantage.

Whitehorne's Britannia safety-fuse consists of a core made up of a number of yarn threads dipped in a solution of saltpetre, which are twisted round a core of powder: the surface of the core is

covered over with tar or pitch, and then with two long strips of paper or felt. These two strips are cut so broad that they cover exactly one-half the circumference, and are pasted over. The core and covering are lastly surrounded by a covering of cotton, and the whole is then drawn through a bath of pitch or tar, to render it water-tight, which after being rubbed over with whitening or with gypsum is ready for sale. The advantages appear to lie in the protecting nature of the covering against damp, &c., and in the cheapness of the manufacture, but the disadvantage of the molesting nature of the products of combustion has hitherto prevented its extensive use in mines.

The chief advantages in the use of safety-fuses over the ordinary method are—the danger which always attends the use of the needle is avoided—in firing the comparatively small charges which are made use of in a mine the opening made by the needle, or the fuse hole, tends very much to reduce the effect, for after the burning of the powder in the usual manner in the straws the hole is open to a considerable extent, and the gases first developed can partly escape through this orifice, and besides the powder is by this means ignited at one end of the charge, and the decomposition of the whole mass takes place more slowly than if ignited in the centre of the charge, as in the case where the fuse is used—the loss of time occupied by the miner in filling the straws and making a slow match is avoided. The advantages are chiefly in quarrying and in open excavations, where the holes are of great depth, and the object is to loosen a large quantity rather than a definite portion, as is the case in the levels and workings of a mine, where besides there is often only one free surface to the portion intended to be dislodged.

**FIRING BY ELECTRICITY.**—It has long been a favourite idea with many persons connected with mining that if the holes which are being bored at the bottom of a shaft, or at the end of a gallery, are fired simultaneously not only is the time saved which is generally lost by the cessation of boring during the firing of one hole, but that a greater effect is obtained from the powder, due to the fact that the explosions are simultaneous. It is probably due to this opinion that the use of electricity for firing off charges is becoming more common. During the sinking of the Abercarn Pit, Newport, electricity was made use of in firing the charges. Two of Grove's batteries, on account of the greater strength and convenience of this form of battery, were used for this purpose, each containing six elements of zinc and platinum; the poles were connected to two long copper wires covered with gutta-percha, which were led down the shaft. A short cylinder, about  $\frac{1}{4}$  in. long, of elder, in which the two ends of the wire are inserted, is laid upon the charge. The wires are covered with gutta-percha, except at their extremities, which are united by means of a thin platinum wire. The lower part of the cylinder is filled with hunting powder, which surrounds the platinum wire. The cylinder is laid upon the powder at the bottom of the bore hole, and the wires must be sufficiently long to project out of the hole, and the tamping is placed over the charge in the usual manner. One of the wires from one of the holes is connected with that from another, so that only the two extreme bore holes have one wire each left free, and these are connected with the conducting wires laid down the shaft. As soon as arrangements at the bottom have been completed the current is closed at the surface, and the holes are thus fired off simultaneously. The connecting wires were generally so much injured as to be of no further use, and the cost of igniting each separate charge amounted to from 2d. to 3d. by this method.

Bornhardt, of Brunswick, has constructed an electric machine specially for mining purposes. It consists of a disc of hardened caoutchouc, with a rubber of prepared felt, the whole together, with the condenser, being enclosed in a box 16 in. long by 8 in. broad, by 12 in. deep, the cover fitting air-tight. The friction disc,  $\frac{9}{16}$  in. in diameter, is fastened on an iron axis, which fits into sockets in the side of the box, so that a small handle can be fixed on to the axis from without, without the necessity of opening the box. With eight turns sparks  $\frac{1}{2}$  in. long are obtained, and with 25 turns sparks 1 in. long are obtained. It is not specially required to isolate the conducting copper wires; they can be laid on wet stones, and still at a distance of 300 ft. be made to ignite simultaneously several charges. The wires have even been laid in snow, and at a distance of 50 ft. Ten cartridges have been simultaneously fired.

Herr F. Abegg, of Bistritz, in Bohemia, has often made use of electric machines for mining purposes. In the machines he used the disc was made of specially prepared india-rubber, and there were eight felt rubbers. The electricity was collected in a condenser of india-rubber 12 square feet area, so that a spark of but small intensity was sufficient. The machine was enclosed in a box 9 in. long by 9 in. broad by 4 in. deep, which was made air-tight, so that the machine could not suffer from damp. The box is provided with two handles, which are connected with the machine; one of these handles which passes through an india-rubber tube into the box can be drawn out to various degrees, thus regulating the tension in the condenser according to the number of holes required to be fired in open quarry work, and the like 30 shots can be fired, and about half that number in the mine. In charging the holes the lower part is filled with a mixture of one part of unpolished blasting powder and three parts of sawdust, and above that a charge of powder (unpolished) alone. The reason why unpolished powder is used is that graphite, with which powder is usually polished, is a conductor of electricity, so that if polished powder were used the current would not be broken, and consequently pass through the charge without a spark. On the top of the powder the cap to which the ends of the wire are attached is placed, and the tamping which is more or less damp is rammed down; this must not be rammed in too tight, as the slight conducting power of the powder is thereby increased. With a few turns of the machine the spark should spring across the ends of the wires in the cap exploding the charge. The conductors consisted of soft iron wire 2 millimeters (1-13th in.) thick, which was carried on wooden (hard) rollers, previously soaked in oil, at distances of from 30 to 40 ft., the last few feet could rest on the ground unless it contained metalliferous ore like to carry off the current. If the machine required a great number of turns to cause the spark to spring across there was probably moisture in the box or the friction disc required renewal, which with constant daily use was required every six months. In the former case the chloride of lime placed in the box to absorb the moisture required renewal. The capsules used by Abegg consist of two fine iron wires attached to a piece of pasteboard  $1\frac{1}{2}$  in. long by  $\frac{1}{4}$  in. broad, with their ends 1 millimetre (1-26th inch) apart, the pasteboard between and under the two points is rubbed with graphite in order to facilitate the ignition, fine powder is laid on the ends, and the whole wrapped in a strip of paper which is coiled round, the outside of the cap being covered with wax. When the spark springs across it does not ignite the powder direct, being incapable of doing so, but first makes the ends of the wires red-hot, and thus ignites the powder; this is facilitated by the graphite, which burns readily when the wires become hot. Such caps are only suitable for ordinary powder charges. This method of firing shots was the subject of very extensive experiments in the coal mines in the neighbourhood of Saarbrücken, which led to its general adoption in this district. The chief difficulty which was experienced was that sometimes one or two of the shots had remained unexploded; the remedy was found in the better insulation of the wires.

The above caps were suitable only for powder; for dynamite, &c., the cap consisted of a small lead cylinder,  $2\frac{1}{2}$  in. long, which contained a fulminating compound; two fine wires were inserted in the cap; to the ends of these longer wires were attached, and to isolate them they were fastened in slots cut in the opposite sides of a piece of wood  $\frac{1}{2}$  in. broad and 1-5th in. thick, the lead cap being attached to the end of the wood. In order to render the isolation more complete Abegg recommends the covering of the wood with a mixture of two parts of pitch and one of tallow. The stick is inserted in the hole in the same manner as an ordinary fuse. The wires from the machine are attached after the tamping, and after about fifteen turns of the machine the charges should explode. One machine should be capable of firing four shots at once. In the Westphalian mines where Abegg's method was tried the results were not to be so favourable as at Saarbrücken; only two shots on an average could be fired at once. It is possible, however, that this may have been

due, as Abegg supposes, to the incomplete isolation of the connecting wires, which would, however, make this method of firing less expensive (and he, therefore, recommends the use of telegraph cable wire), and also to the presence of moisture in the mine. According to Abegg, when the caps are placed on the top of the charge of dynamite it often happens that the cap is pushed from the wood to which the wires are attached. In order to prevent this when firing dynamite charges by electricity, Abegg places a cap at the bottom of the charge; the dynamite charges are placed over these, and covered with a clay or paper stopper, after which the hole is tamped with small pieces of brick, &c. The plug, wood to which the cap is attached passes to the bottom of the hole, and possesses sufficient elasticity to render harmless the explosion of the dynamite. This method of firing the charge the bottom of the bore hole is said to have the advantage that the development of smoke, so that the workmen can return after the firing of a shot to the face.

## IMPROVED MINING MACHINERY.

It has frequently been said that wherever mines are there you will also find Cornish miners, and it appears evident that whatever practical difficulties may be met with in the shape of stubborn ore or unfavourable locality, so far as oiling the usual machinery is concerned, Cornishmen are already ready with a remedy. As a result many important improvements are frequently made which in long settled districts would have been thought of. The names of Cornishmen are appearing in various mining centres in relation to new inventions, and it seems that Mr. JOSPH RICHARDS—who will be recalled by the readers of the *Mining Journal* from his being so long favourably known in the Tavistock district, where he was for so long years manager of a large number of mines, and mineral agent to Fortescue—has been displaying his practical ingenuity at the Battle Mountain, Nevada, where he is now engaged as superintendent of pool capitalists, by inventing an improved concentrating mill an automatic baffle.

The essential features of the mill are the novel combination and arrangement of devices for sizing, separating, settling ore preparatory to subjecting them to the reducing process, invention, therefore, resolves itself into a milling operation, object of which is the mechanical separation of the different qualities and grades of ore, and the elimination, before final treatment of the gangue, or worthless portion of the ore. To those waiting to be able to utilise low grade galena and copper ore process will prove invaluable. The ore is first passed through Blake stone-breaker, and from this it is still further reduced passing through a pair of Cornish rolls with a stream of 10 ft. water. 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the inclined surface of the bundle, and at the same time delivering upon the inclined surface by the same automatic arrangement any number of moving uniformly directed jets or streams of water for washing the ore and carrying away the light portions. The bottom of the circular pan is inclined, or convex. In the centre of the pan is a circular raised portion, the surface of which is inclined or descending from its centre to its outer edge. A timber extends vertically above the centre of the pan, and is supported by uprights, while its upper end is secured in a suitable bearing in the cross member. An upright cylinder surrounds the shaft, and is permanently secured to it, so that it will not rotate with the shaft. Outside the cylinder another cylinder of larger diameter, but which is smaller than the other cylinder, is secured, so that both cylinders will rotate with the shaft. Hollow arms extend outward horizontally from the inside cylinder. These arms pass through the outside cylinder, and extend to the centre rim of the pan, and are slightly curved in one direction. Short hollow arms project horizontally from the outside cylinder, and extend out to the outer rim of the raised portion. The outer ends of the tubular arms are closed, and a small hole is made on one side of the arms, above the outer rim of the raised portion, while a number of small holes are made on one side of the arms, above the inclosed surface of the pan, and below the raised portion.

It will now be perceived that this combination of upright shaft and radiating arms form a compound Barker's mill, which will be actuated by the reaction of the water which escapes from the holes in the arms. In practice the pulp is delivered by a sluice trough, through other means, into the upper end of the outside cylinder, while the water is delivered by a suitable spout into the inner cylinder. The water will then fill the arms, and be delivered in a line of small streams through the holes upon the inclined surface of the pan. The action of this escaping water will cause the entire device to rotate in a direction opposite to that in which the streams are projected. At the same time the pulp is discharged through the holes in the arms, near the outer edge, or near it, of the raised platform, and flows down the inclined bottom of the pan, where it is acted upon by the short jets or streams of water by which it is washed, and the lighter parts separated. This arrangement of the water jets forms what Richards calls a hydraulic brush, which is automatically caused to sweep over the surface of the pan on which the pulp is spread, and the gentle washing action separates the particles, and carries off a lighter portion down the incline, without flowing or disturbing the body of pulp. This device is extremely simple and inexpensive, as separation is continuous and automatic, the entire operation being maintained by the hydrostatic pressure in the inside cylinder.

**FENTON'S PATENT METHOD OF FITTING UP WHEELS ON AXLES**.—At the Bridge Street Works, of Messrs. Joseph Fenton and Sons, Sheffield, in the presence of a number of colliery managers, engineers, and other gentlemen, their patent method of fitting up wheels and axles was put through a very severe test on Friday. A set of 11-in. core-wheels fitted on axles, selected from a pile of some 100 sets by one of the gentlemen present, were taken up to the top of the works, at the least 35 ft. in height, and literally thrown down upon iron plates, but without either breaking the wheels or in the slightest degree disturbing their patent fastenings, and this test was repeated half a dozen times with the same result. The next test was of throwing the wheels and axles as great a distance as possible from the iron floor of the works, but this also was of no avail, and failed to make the slightest impression on either. Then several of the gentlemen present took their turn at them with a very heavy drop-hammer, but a good 15 minutes' hard labour was entailed on them before they managed to fracture one of the wheels, and this was only at last accomplished in the weakest part of any wheel between the spokes. The next test was tried on the fractured axle, in order still further to ascertain the quality of the steel. It was taken off the axle and placed in the smith's fire, and part of the flange heated to a white heat, under the superintendence of Mr. Gutter, of Barnsley, when it was found that the arms although did not separate from the rim, and after the heated part of the wheel had been plunged into cold water, it was several times heated, and put into water till cold, when it was again attacked with a drop-hammer by a worthy son of Vulcan, but he could only then manage to fracture it between the spokes—thus proving, beyond all question, the specially tough quality which Messrs. Fenton and Sons claim for their steel. The gentlemen then inspected the works, which were very extensive and most complete in every respect, and capable of turning out the very largest steel castings which may be required.

**TECHNICAL EDUCATION, AND THE CITY GUILDS.**—The exhibition at the Mansion House of the articles sent in for competition for the prizes offered by the Worshipful Company of Turners was this year a very successful one. The subjects of competition were turning in pottery, stone, and jet; and steel, brass, and gold for horological purposes. The competition in ivory included vegetable ivory. The qualities considered in awarding the prizes were: Beauty of design, symmetry of shape, utility, and general excellence of workmanship; exact copying, so that two objects produced should be similar in every part, or exact measures of capacity; fitness of work or design for the purpose proposed; ability to turn, whether circular or oval; and novelty in application of turning or in design; which was admissible, but it was to be subsidiary to the turning. The candidate was to make his own selection from the above conditions; but the one who best fulfilled the largest number, including the most important qualities, was preferred. The work to be all turned produced in the lathe without special rest or tool appliances, and the carving to be the work of the exhibitor. The prizes were distributed in the Egyptian Hall by the Lord Mayor, the Lady Mayoress, and a large number of ladies being also present in addition to the leading members of the company. Mr. R. L. Loveland, in thanking the Lord Mayor for his courtesy to the guild, said that this was the seventh year that their exhibition had been held at the Mansion House. The judges in ivory were Messrs. H. Gregory, T. B. Winsor, and M. Yeatman; in pottery, Messrs. H. Heaphy, A. J. Copeland, and H. Doulton; in stone and jet, Mr. Gilbert Scott, Dr. W. Pole, Mr. W. V. Simons, and Prof. Tenison; and in steel brass, and gold (for horological purposes) Sir J. Bowring, Bart., and Messrs. J. Jones, S. Jackson, and L. Donne. The conical shape of the judges spoke with reference to the exhibition, and the observations of Messrs. Doulton and Jones are worth recording. Doulton remarked that the art of pottery was in every respect interesting, and he impressed upon them that the objects before them were the results of individual skill, and that they had been drawn from moulds. It was gratifying to the judges to find the exhibition so interesting and instructive. He felt much obliged to the company for having instituted a movement of this kind. It appeared to him that the guilds of the City had, if they will live to a sense of their responsibilities, a great future before them. He believed the hospitalities and charities of the companies were widely dispensed; but it should be borne in mind that in those days there was a need of the stimulus which flowed from exhibitions of this kind. As universities were wanted for the higher educational culture, so were industrial universities wanted for the development of the skill of the handicraftsman. He was glad to see that a movement to supply this necessity was being made by an eminent man, Mr. J. Jones spoke of the importance of exhibiting skill in workmanship in promoting the prosperity of the colony, by maintaining its excellence of manufacture, and denied the statement that had been made that money alone was the incentive to send in their works, but attributed the success of the exhibition in the main to the honour to be derived from acknowledgment of superiority. The prizes which were distributed last day were—in IVORY: First prize, bronze medal and 5/- to Mr. J. Jones, Queen's-square, Buxton-street; there were three other certificates and money-prizes; in POTTERY: first prize, freedom of the company to Mr. E. Bryon, Princes-street, Lambeth Embankment; there were eleven other medal, certificate, and money-prizes; in STEEL, BRASS, and JET: first prize, silver medal and freedom of the company to Mr. J. Nankervis, Ruan Minor, Helston, Cornwall; second, silver medal and 2/-, Mr. W. Coulman, Royal Marble Works, St.

Mary Church, Torquay; third, first certificate of merit and 2/-, Mr. W. J. Coulman, marble mason, Barton-road, Torquay; first certificate of merit and 2/-, Mr. J. Ede, Market-place, Penzance; fourth, second certificate of merit and 1/- 10/-, Mr. W. Ede, Market-place, Penzance; fifth, 1/-, Mr. J. Boden, Prospect Cottage, Matlock, Bath; sixth, 1/-, Mr. J. Britland, marble worker, Cromford, Derbyshire; seventh, 1/-, Mr. J. Boles, jun., Matlock, Bath; and in STEEL, BRASS, and GOLD first prize, silver medal and freedom of the company, Mr. C. Crisp, Brighton-road, Stoke Newington. There were eight other prizes. The proceedings terminated with the usual complimentary votes.

## INCOMBUSTIBLE SILICATE COTTON.

Reference has several times been made in the *Mining Journal* to the utilisation of slag by converting it into a uniform filamentous condition, in order to render it applicable as a substitute for felt and similar substances, more especially as a non-conductor, and Messrs. JONES, DADE, and CO., of Leadenhall-street, have now introduced it to an extent which leaves no doubt as to its practical utility. The patent incombustible and indestructible silicate cotton, for such is the name under which it is sold, has proved to be especially valuable for coating boilers, cylinders, and pipes, and has also been largely used for filtering, lining floors, ceilings, fire-proof rooms, ice safes, and such like. The utilisation of slag has formed the subject of almost as many patents as the manufacture of peat, but by far the larger number have resulted in failure, and so far as slag is concerned it still continues a waste product, and, notwithstanding its partial utilisation, the vast deposits of it still continue to increase. It is mentioned that processes for converting this refractory material into sand, and subsequently into bricks, mortar, concrete, and cement, are being employed on a practical scale both in England and on the Continent. In Belgium it is likewise used in the manufacture of glass, contracts being entered into with the proprietors of blast-furnaces for a regular supply. Some time ago a process was introduced for forcing a blast of steam or superheated air into the stream of viscous slag as it runs from the furnace, and by this means a substance is produced somewhat resembling spun glass. By this means, however, and with ordinary appliances, very little could be produced, so that no use was made of it, and it was not until two years since that the subject has been revived.

The silicate cotton brought into the market by Messrs. Jones, Dade, and Co. is a pure fibrous slag, and it is stated that the apparatus for producing it in such a high state of perfection, so thoroughly freed from all solid matter known as shot, and for giving it that extreme lightness which it now possesses, is a very expensive one, and is the result of a series of experiments which have extended over several years. It is claimed that this peculiar treatment so completely differs from the old idea that nothing but the principle remains. It imparts to the slag such a finely-divided character that some portions of it resemble in appearance the finest cotton wool, and are so light that 1 ton weight covers an area of about 1200 square feet at thickness of 2 in. This slag wool or silicate cotton, a name given to it on account of its silicious properties, and its resemblance to cotton, is a remarkably strong non-conductor of both heat and cold, and has, as such, been found to be a most useful, and, in fact, the best and most powerful means of arresting the spread of fire and frost. Its complete incombustibility, the resistance it offers to wet or outside temperature, the action of chemicals, &c., which makes it almost indestructible by any known agent, its white colour and its peculiar property of harbouring a large proportion of atmospheric air, both of which properties greatly aid its non conducting qualities, render it the most efficacious article for the purposes mentioned.

For the coating of steam boilers, cylinders, steam domes, and so on, the silicate cotton would appear to be especially valuable; it is economic, durable, and very easy of application. It can be applied in the same way as felt underneath wooden lagging or sheet-iron. In the case of wooden lagging the grounds or runners are put on in the usual way. After they are fixed the silicate cotton can be stuffed or filled in under the lagging and into the open spaces as the laths are nailed on. These must, of course, be hoisted, feathered, grooved, and kiln-dried to prevent their warping afterwards. The cotton must not be stamped in so as to crush it, but must simply be loosely pressed, so as to thoroughly fill the open spaces. For marine boilers the cotton is generally applied 1½ to 2 inches thick over the tops, as well as on the domes, and from 2 to 2½ inches on the backs, or out to stay ends. On land boilers the cotton is applied a little thicker. After the lagging is fixed on, iron bands must be fastened on to further prevent warping; the whole must then receive two coats of oil varnish.

Another method of applying the cotton is Stewart's patented principle, which consists of enveloping the cotton in a kind of bag, shaped and sewn like a mattress, 2 to 2½ in. thick, 1 ft. broad, and 2 to 3 ft. long, according to the surface to be covered. These mattresses are made of a peculiar kind of canvas, can be cut to suit any shapes, and in order to keep the cotton in them compactly together when placed against vertical sides, they are stitched right through with twine at intervals of about 2 in. Their application is also very simple and easy. All that has to be done is to place and sew them as closely as possible together over the surface to be coated. They can then be covered with packing or sail cloth. In order further to strengthen the mattresses, galvanised wire netting should be closely fastened over them, and iron bands passed over the whole in such a manner as to enable them to be easily taken off in case of repairs. Owing to the radiation along the meshes of any heat which might come into contact with the covering, a conflagration is rendered impossible. This mode of application is a very inexpensive one, and certainly appears preferable to any other. Already the Lords Commissioners of the Admiralty, and the Corporation of Trinity House, have adopted the invention, and it has been largely used by the leading railway companies, steamship owners, and manufacturers. For mine boilers, especially where the houses are in exposed positions, as they very frequently are, the coating would appear to be well worthy the adoption, and the saving of fuel would no doubt soon repay the outlay which its application would entail.

**GOLD MINING IN THE TRANSVAAL.**—Messrs. H. C. McDonald and Co. are inviting subscriptions for 3000/-, in 12 sum of 250/- each, to acquire the right to one-half share in the BLUE BANK GOLD REEF, situated two days' journey from Pretoria, the capital of the Transvaal, towards Potchefstroom. The concern is to be conducted by Mr. G. P. Moodie, of Pretoria. As it may hereafter be deemed desirable to increase the plant and machinery in order to gain larger returns, the subscribers are to agree that a further sum not exceeding 3000/- shall be raised upon the security of their half of the property, and shall rank equally with the 3000/- now invited to be subscribed; 6000/- is then to be considered as holding one-half of the reef. This is not to constitute a co-partnership between the subscribers, and as soon as the 6000/- is all subscribed a limited company is to be formed, in the direction and control of which the subscribers of the 6000/- shall have one-half voice and control, and the present proprietor (Mr. A. Brodrick) the other half. Meantime a full account of the working and results shall be forwarded every three months to each subscriber. As security for the *bona fides* of the undertaking, each subscriber of 250/- is to hold a 1-12th interest (worth about 125/-) in a 6000 acres farm at Lvdenberg. Messrs. Johnson and Matthey report selected specimens with visible gold to yield 7 ozs. 12 dwts. of gold to the ton, and the ore in bulk from traces to 1 oz. 3 dwts. Messrs. Johnson and Sons report 1 oz. 12 grs. and 1 oz. 7 dwts. 12 grs. respectively to the ton. The seven claims in this property include 1050 feet on the lode and 200 feet wide, and the tenure is a "full government title" guaranteed according to the gold law of the colony. The money is wanted in sums of not less than 250/-, half of which is only now required; and every shilling is to be expended purely and solely for necessary plant and appliances, under the eye of an agent to be appointed by the subscribers. There will be handed over in trust for the subscribers a free Government title to 6000 acres of fine farm land as a security for the *bond fides* of the undertaking until its genuineness has been proved. 1700/- has already been expended in its develop-

ment, and from careful surveys by competent authorities a very large return is expected. The prospectus will be found in another column.

## Meetings of Public Companies.

## LAST CHANCE SILVER MINING COMPANY OF UTAH.

An extraordinary general meeting of shareholders was held at the City Terminus Hotel, Cannon-street, yesterday, Mr. C. C. ADLEY, C.E., in the chair.

Mr. J. BUTLER WILLISON (the secretary) read the notice convening the meeting. The report made by the Chairman on the property of the company, which had been circulated amongst the shareholders, was taken as read.

The CHAIRMAN said—Gentlemen, this is the first time I have had the honour of meeting you as the Chairman of the company, and we deeply regret that your late Chairman—Mr. White—was obliged to leave us through ill health, for his valuable services and eminent abilities have been a great loss to us. When we last met you were informed that certain proposals had been made to your board by the Chairman of the Flagstaff Company, coupled with an urgent appeal that we should at once, without a moment's notice, without any enquiry, upon a mere telegram, and under an alleged peril of utter extinction if we delayed, blindly surrender your property, absolutely and entirely, to a complete stranger to us—their manager, Mr. A. G. Hunter, upon most onerous and exorbitant terms. These demands, though supported with all the weight and eloquence of the Flagstaff Chairman, were declined. You were informed that other negotiations were then pending with a substantial London firm for the leasing of your mines for a term of years, and a director was selected by the shareholders then present to join the board and assist in carrying out the proposed arrangements. These arrangements fell through, and you will see in the sequel that it was most fortunate for the company that it so occurred. In the report circulated a full description is given of your valuable property, and I shall now place before you such further information as will enable you to better understand your position. At the time of our departure for America the company was represented to be in a most forlorn condition. Their property was attached, and because your board, as already explained, had declined to accede to Mr. Hunter's summary demands judgments had been entered against your company for a large sum; all your personal property had been sold off beyond redemption, and the sale of your real estate would speedily follow. One correspondent stated that it would require 10,000/- to clear the pressing local debts, and 5000/- more to start the mine. Another said he thought a sum of not less than 15,000/- to 20,000/- would be required to clear the mine. The company was pronounced ruined, their case hopeless, and all this destruction arising from the indifference of shareholders and apathy of directors; and then with sublime naïveté one writer generously offers to lease the lost and ruined concerns for the company for ten years, at one-half the net profits, and manage them for an additional 1500/- a-year, on condition that we sent him out 15,000/-, while his magnanimous colleague strongly recommends us to appoint his brother as our solicitor, at 1000/- a-year. It is remarkable that in the letters just referred to nothing was specifically declared regarding the judgments and debts of the company; no particulars were given, nor was it stated on whose account the judgments and sales were being made, but it was left to be inferred that all were new and of recent creation. At the same time your board had ground for believing that these statements were exaggerated, if not departures from facts, and that the company were far from being reduced to the desperate condition described. Moreover, from the anxious solicitude evinced for your welfare by strangers, and the eagerness displayed to get possession and control of your property, it was manifest that it must be of very considerable value. A few days after my arrival at Salt Lake City, and taking possession of your mines, it was found that upon a judgment for 145/- purchased in by Mr. Hunter, all your personal property, to the value of about 1800/-, had been sold off by him absolutely and without redemption on Feb. 19 last, for the nominal sum of 57. This had been bought in by the solitary bidder, Mr. Hunter, who has doubtless explained all this to the Flagstaff Company. A portion of this property—namely, the ore on the dump—Mr. Hunter re-sold for about one hundred times what it cost him; another part (the pump) was removed to the Flagstaff Mine, and are now pumping their water instead of ours, and the residue, including the engine bought in by Mr. Hunter for 25/-, he offered to sell to the company for 270/- The engine which was still on the mine had been wilfully crippled by removing the connecting-rod and cylinder-cover, in order purposely to prevent the company from making any use of the same. It was further ascertained that on subsequent dates the mines were sold by Mr. Hunter on the above and another judgment for about 2000/. These sales were subject to redemption by the company in six months on Sept. 1 and 15 last, and have been duly protested and redeemed. Besides these there was an old claim renewed by the Flagstaff Company for 370/-, with interest. This, it is notorious, is an unjust claim, based on a transaction regarding some ores that occurred about four years ago. It was, moreover, adjusted at the time, and there was money due to the Last Chance by the Flagstaff at the time of settlement. A statement to that effect was made at the time, and handed over by the retiring manager to his successor in writing. These matters are well known, and hence the subject was considered of no moment by the boards of the two companies for the time being, and mutually allowed to remain quiescent. Under a change in the Flagstaff direction and to the Hunter management this long-dormant question has been re-opened, as a means to an end, and when it came before the Salt Lake Court in March last the Judge refused execution at first, owing to lapse of time, but afterwards granted an adjournment for 30 days. In the interim Mr. Dunne, acting with Mr. Hunter, ill-gladly declares himself our attorney, turns out our manager, and under cover of this false assumption of authority Mr. Hunter's private attorneys, Messrs. Rossborough and Merritt, who are also acting conjointly with the Flagstaff attorneys, are appointed to appear for us on the adjournment. Under such a pretentious defense, when the case came again for hearing execution was allowed to issue, and the mines and furnaces were sold by the Flagstaff Company for 5000/. The Flagstaff Company though doubtless aware of these facts, maintain their claim. It has, therefore, been found necessary, in the protection of your interests, to file a bill against the Flagstaff Company, to obtain an injunction to set aside this judgment and sale, and the court has granted permission to move for the same. As a further precaution and protection a counter-action has been brought against the Flagstaff Company to recover from them 3800/- with interest, for rental of the Last Chance furnaces for three years, from Oct. 1, 1873, to Oct. 1, 1876. This will afford cover over their alleged claim against us. In addition to this counter claim we believe we have other claims against the Flagstaff Company for large amounts. You will readily understand how such large claims have arisen when you are informed that at that period, in 1873, the Flagstaff Company had received from our mine about 4000 tons of ore, of the value of over 50,000/-, the accounts for which are still unsettled. We have, therefore, substantial grounds for believing that when these accounts are investigated and fairly adjusted our claim against the Flagstaff Company will reach to something very considerable. It may be added here that we have also a claim against the London firm, previously referred to, for serious damages, owing to the irregularities of their agent, Mr. Dunne, in America, but this will be best explained to you by our solicitor, if you think it desirable that the question should be gone into at this meeting. You will thus perceive that, apart from the very questionable Flagstaff claim, and any claims of Mr. Davis or his agents, the local, just, and pressing liabilities stated to amount from 10,000/- to 20,000/- did not exceed 2000/-, and that had it not been for an unwarrentable and unauthorized interference in your affairs the ore on the dump would have mainly provided for these debts, and the small balance could have been easily adjusted. The company therefore, at the present moment would not have been called upon for a single penny. As matters stand, however, the Flagstaff Company's late manager in spite of professed friendship makes a large profit out of the Last Chance Company's personal effects, throws on us the additional burden of raising funds to replace machinery, tools, stores, &c., sacrificed by him, and saddles the shareholders with providing for debts of 2000/- at the risk of losing their property, which debts he could have nearly wiped off with the assets at hand. It remains for Mr. Hunter and the Flagstaff Company to reconcile these acts with their professions, and with the amiable proffers simultaneously conveyed by Mr. Hunter's letter to your board of the 26th February last, wherein he states—"I am more than anxious you should have every opportunity to make some money out of your property that secure an undisturbed advantage for myself, and I believe this is also the feeling of those for whom I act." As an illustration of the manner in which information was suppressed and mystified Mr. Hunter, in the letter I have alluded to, states—"An application for a United States land patent conflicting with yours is now pending," thus casting a doubt on our title. The fact is, a patent had been applied for, but it in no way conflicted with your patents, for it went a long way outside it altogether. It did, however, interfere with our boarding-house and offices, which were situated on separate land, but the applicant had specially excluded these from his application, and had executed a deed to that effect. You must pardon me for having been somewhat diffuse on these points, but incorrect statements having been circulated, it is only right that you should know the exact details, in order to form your own opinions as to these transactions, and judge for yourselves. A large number of you are also shareholders in the Flagstaff Company, and there is, therefore, the greater reason why you should be made acquainted with the precise circumstances. You must also understand that the Flagstaff Company have been the aggressors in every instance to our injury, and that we have been only acting on the defensive. We now came to the arrangement with Mr. Davis, whose claim the shareholders are aware arises from an old agreement, under which we have all along been working. The total amount of this claim is 41,938/-, and on my return to New York papers were presented to me regarding it. I therefore saw Mr. Davis on the subject, represented to him that litigation would be costly, tedious, and uncertain, and at that

## Lectures on Practical Mining in Germany.

### CLAUSTHAL MINING SCHOOL NOTES—No. XLVII.\*

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#### SECTION III.

**TAMPING.**—After the charge has been placed at the bottom of the hole the needle is introduced, the point of which is let well into the charge of powder, and the hole is then filled with tamping. As powder can be ignited by compression, care must be taken at the commencement of tamping; a little wadding of either hay, straw, turf, or even a small stopper of soft wood is, therefore, placed immediately over the powder. The tamping itself usually consists of the dust and broken pieces of the rock itself, provided it is a rock which will not strike fire—marls, loam, clay, which are free from grains of quartz, broken brick, or sand. The object of tamping is to obtain as great a resistance over the powder as possible, or rather a resistance greater than that which the rock offers to being loosened. At Clausthal, in the Hartz, the clay slate of the district is used as a good material for filling up the bore holes. It is first pounded to a fine powder under a pair of stamps, and after being passed through a fine sieve is moistened with water, and made into oblong slabs, which are left in the air to dry. When the miner requires a piece for tamping he breaks a portion off from the larger slabs, and drives it into the hole. The oldest method of tamping was by means of a wooden plug driven into the hole, the plug containing a small hole for the train of powder. Sir J. Burgoyne, who has tried conical shaped plugs placed immediately above the charge, the rest of the hole being filled with moderate sized pieces of rock, and barrel-shaped plugs driven in above a loose sand tamping, finds that in every case they offer much less resistance to a sudden explosive force than to one gradually applied. The old method had the drawback that the powder might be ignited during the process of tamping, and these newer proposals, besides not offering the same amount of resistance as a solid clay tamping, are open to the objections of loss, difficulty in removing them when a shot failed, and the workmen might readily employ plugs which are not of the exact size, besides the diminishing the simplicity of the blasting operations.

Tamping with sand was introduced by M. Baduel during the construction of the Simplon Pass, in 1805, and later by M. de Candolle at Mont Cenis; but in both cases, although some good results were obtained in blasting loose masses of rock, or rock where at least two sides were exploded, in the solid rock the sand was blown out without splitting the rock. It was expected that the sand being in a loose condition the shock of the explosion would not be transmitted to the outer portion of the sand tamping before the decomposition of the powder was complete, and consequently before the whole force of the explosion was developed, in which case it was expected that the rock would be at once shattered. Trials at the Hartz, Saxony, and Pesay have confirmed the above results, so that notwithstanding the advantage of first less cost, simplicity, and absence of danger, its use has been abandoned.

It is well known that all the powder is not decomposed, but that sometimes it is blown out by the explosion before complete decomposition has taken place. In order to obviate this, and to obtain the advantage of the whole expansive force of the powder, M. Hau-mann introduced at the copper mines of Roeras, in Norway, and afterwards into the Hartz, the so called "hollow tamping"—that is to leave a small empty space immediately above or below the powder. This object was attained by placing a small conical or double T-shaped air stopper immediately above the charge. It was said that by this method a saving of 25 per cent. in powder was obtained.

**FIRING.**—The needle having been withdrawn leaves a small circular channel, destined to transmit the ignition from the mouth of the orifice to the bottom of the charged hole. In this channel fine-grained hunting powder is poured, often loose, but more generally first into some kind of small tube, which latter is then inserted in the orifice. These tubes are made of reed, elder, hazel, but most usually straw. The miner chooses a long stalk, and cuts it below two consecutive knots, so that the one end is open and the other end closed by the knot. This latter end he scrapes or pares pretty thin, so as to allow of the ignition being quickly communicated to the powder in the hole. The straw is now suspended in the orifice by means of a small lump of soft clay, the knotted end being directed downwards; a sulphur match, made of a short piece of hempen string dipped in sulphur, is attached to the open end of the straw, and communicates the ignition to the powder, and the reaction of the gases developed against the air forces the straw and powder to the bottom of the orifice igniting the charge. If the hole is deep a series of these straws are inserted at the ends into each other, and introduced into the opening. Small rockets have also been manufactured for the same purpose: they are made of paper or reed tubes, which are first split open, and then covered inside with a powder paste.

In firing under water it is necessary to modify the arrangement of the charge and the fuse. The tubes for the fuse are then made of wood, lined cloth, or pasteboard tarred over, and are inserted in a cartridge, likewise made watertight.

In 1831 a patent was granted to W. Bickford, of Tucking Mill, Redruth, Cornwall, for an instrument for igniting gunpowder when used for blasting rocks, which he denominates the "Miners' Safety-Fuse." This fuse is described as a cylinder of gunpowder or other explosive compound, inclosed within a hempen cord, which is first twisted, and afterwards overlaid with another cord to strengthen the casing thus formed, then varnished, to preserve the contents from injury by moisture, and finally covered by whiting or other suitable matter to prevent the varnish from adhering. In order to make use of the safety-fuse the miner unravels part of one end, and inserts this end into the cartridge containing the charge. He then squeezes the cover of the cartridge close against the fuse, and ties it tight with the unravelled strands. The proper length of fuse is cut off before placing the charge in the hole. Originally two sorts were manufactured, now there are three, for dry holes, damp holes, and for blasting under water. The great advantages of the safety fuse are that it can be used in damp holes, and the use of the needle is avoided; but they possess the disadvantage of increasing the cost, rendering the air bad, the covering smoulders or glows after the explosion, which in fiery mines would be a continual source of danger, though in such a case the use of powder itself forms the greater danger of the two.

A new safety-fuse, manufactured by William Mills and Co., consists of narrow strips of paper saturated in a solution of equal parts of potassium-chlorate, a ferro-cyanide of lead in alcohol, and surrounded by hemp, or the like, which has been dipped in tar. The ignition is transmitted with such rapidity that the cover is not ignited. Rjih, of Vienna, has invented a safety-fuse which is said to possess the advantage over Bickford's fuse that it leaves no oppressive smell behind, and that whilst it possesses sufficient stiffness for insertion in the bore hole it is flexible enough to be coiled up and carried in the pocket, and the covering is not also ignited. The fuse burns at the rate of about 3 ft. per minute, and stands the damp and wet of a mine very well, although when used for blasting under water it is usual and necessary to smear it over with india-rubber dissolved in sulphur. It is, however, 50 per cent. dearer than Bickford's, and as it burns without light or smell the miners cannot follow the point where it burns, which in case of supposed miss-fire, &c., must be considered as a disadvantage.

Whitehorse's Britannia safety-fuse consists of a core made up of a number of yarn threads dipped in a solution of saltpetre, which are twisted round a core of powder: the surface of the core is

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covered over with tar or pitch, and then with two long strips of paper or felt. These two strips are cut so broad that they cover exactly one-half the circumference, and are pasted over. The core and covering are lastly surrounded by a covering of cotton, and the whole is then drawn through a bath of pitch or tar, to render it water-tight, which after being rubbed over with whitening or with gypsum is ready for sale. The advantages appear to lie in the protecting nature of the covering against damp, &c., and in the cheapness of the manufacture, but the disadvantage of the molesting nature of the products of combustion has hitherto prevented its extensive use in mines.

The chief advantages in the use of safety-fuses over the ordinary method are—the danger which always attends the use of the needle is avoided—in firing the comparatively small charges which are made use of in a mine the opening made by the needle, or the fuse hole, tends very much to reduce the effect, for after the burning of the powder in the usual manner in the straws the hole is open to a considerable extent, and the gases first developed can partly escape through this orifice, and besides the powder is by this means ignited at one end of the charge, and the decomposition of the whole mass takes place more slowly than if ignited in the centre of the charge, as in the case where the fuse is used—the loss of time occupied by the miner in filling the straws and making a slow match is avoided. The advantages are chiefly in quarrying and in open excavations, where the holes are of great depth, and the object is to loosen a large quantity rather than a definite portion, as is the case in the levels and workings of a mine, where besides there is often only one free surface to the portion intended to be dislodged.

**FIRING BY ELECTRICITY.**—It has long been a favourite idea with many persons connected with mining that if the holes which are being bored at the bottom of a shaft, or at the end of a gallery, are fired simultaneously not only is the time saved which is generally lost by the cessation of boring during the firing of one hole, but that a greater effect is obtained from the powder, due to the fact that the explosions are simultaneous. It is probably due to this opinion that the use of electricity for firing off charges is becoming more common. During the sinking of the Abercarn Pit, Newport, electricity was made use of in firing the charges. Two of Grove's batteries, on account of the greater strength and convenience of this form of battery, were used for this purpose, each containing six elements of zinc and platinum; the poles were connected to two long copper wires covered with gutta-percha, which were led down the shaft. A short cylinder, about  $\frac{3}{4}$  in. long, of elder, in which the two ends of the wire are inserted, is laid upon the charge. The wires are covered with gutta-percha, except at their extremities, which are united by means of a thin platinum wire. The lower part of the cylinder is filled with hunting powder, which surrounds the platinum wire. The cylinder is laid upon the powder at the bottom of the bore hole, and the wires must be sufficiently long to project out of the hole, and the tamping is placed over the charge in the usual manner. One of the wires from one of the holes is connected with that from another, so that only the two extreme bore holes have one wire each left free, and these are connected with the conducting wires laid down the shaft. As soon as the connecting wires are generally so much injured as to be of no further use, and the cost of igniting each separate charge amounted to from 2d. to 3d. by this method.

Bornhardt, of Brunswick, has constructed an electric machine specially for mining purposes. It consists of a disc of hardened caoutchouc, with a rubber of prepared felt, the whole together, with the condenser, being enclosed in a box 16 in. long by 8 in. broad, by 12 in. deep, the cover fitting air tight. The friction disc,  $\frac{9}{16}$  in. in diameter, is fastened on an iron axis, which fits into sockets in the side of the box, so that a small handle can be fixed on to the axis from without, without the necessity of opening the box. With eight turns sparks  $\frac{1}{4}$  in. long are obtained, and with 25 turns sparks 1 in. long are obtained. It is not specially required to isolate the conducting copper wires; they can be laid on wet stones, and still at a distance of 300 ft. be made to ignite simultaneously several charges. The wires have even been laid in snow, and at a distance of 50 ft. Ten cartridges have been simultaneously fired.

Herr F. Abegg, of Bistritz, in Bohemia, has often made use of electric machines for mining purposes. In the machines he used the disc was made of specially prepared india-rubber, and there were eight felt rubbers. The electricity was collected in a condenser of india-rubber 12 square feet area, so that a spark of but small intensity was sufficient. The machine was enclosed in a box 9 in. long by 9 in. broad by 4 in. deep, which was made air-tight, so that the machine could not suffer from damp. The box is provided with two handles, which are connected with the machine; one of these handles which passes through an india-rubber tube into the box can be drawn out to various degrees, thus regulating the tension in the condenser according to the number of holes required to be fired in open quarry work, and the like 30 shots can be fired, and about half that number in the mine. In charging the holes the lower part is filled with a mixture of one part of unpolished blasting powder and three parts of sawdust, and above that a charge of powder (unpolished) alone. The reason why unpolished powder is used is that graphite, with which powder is usually polished, is a conductor of electricity, so that if polished powder were used the current would not be broken, and, consequently, pass through the charge without a spark. On the top of the powder the cap to which the ends of the wire are attached is placed, and the tamping which is more or less damp is rammed down; this must not be rammed in too tight, as the slight conducting power of the powder is thereby increased. With a few turns of the machine the spark should spring across the ends of the wires in the cap exploding the charge. The conductors consisted of soft iron wire 2 millimeters (1-13th in.) thick, which was carried on wooden (hard) rollers, previously soaked in oil, at distances of from 30 to 40 ft., the last few feet could rest on the ground unless it contained metalliferous ore like to carry off the current. If the machine required a great number of turns to cause the spark to spring across there was probably moisture in the box or the friction disc required renewal, which with constant daily use was required every six months. In the former case the chloride of lime placed in the box to absorb the moisture required renewal. The capsules used by Abegg consist of two fine iron wires attached to a piece of pasteboard  $1\frac{1}{2}$  in. long by  $\frac{1}{4}$  in. broad, with their ends 1 millimetre (1-26th inch) apart, the pasteboard between and under the two points is rubbed with graphite in order to facilitate the ignition, fine powder is laid on the ends, and the whole wrapped in a strip of paper which is coiled round, the outside of the cap being covered with wax. When the spark springs across it does not ignite the powder direct, being incapable of doing so, but first makes the ends of the wires red-hot, and thus ignites the powder; this is facilitated by the graphite, which burns readily when the wires become hot. Such caps are only suitable for ordinary powder charges. This method of firing shots was the subject of very extensive experiments in the coal mines in the neighbourhood of Saarbrücken, which led to its general adoption in this district. The chief difficulty which was experienced was that sometimes one or two of the shots had remained unexploded; the remedy was found in the better insulation of the wires.

The above caps were suitable only for powder; for dynamite, &c., the cap consisted of a small lead cylinder,  $2\frac{1}{2}$  in. long, which contained a fulminating compound; two fine wires were inserted in the cap; to the ends of these longer wires were attached, and to isolate them they were fastened in slits cut in the opposite sides of a piece of wood  $\frac{1}{2}$  in. broad and 1-5th in. thick, the lead cap being attached to the end of the wood. In order to render the isolation more complete Abegg recommends the covering of the wood with a mixture of two parts of pitch and one of tallow. The stick is inserted in the hole in the same manner as an ordinary fuse. The wires from the machine are attached after the tamping, and after about fifteen turns of the machine the charges should explode. One machine should be capable of firing four shots at once. In the Westphalian mines where Abegg's method was tried the results were found not to be so favourable as at Saarbrücken; only two shots on an average could be fired at once. It is possible, however, that this may have been

due, as Abegg supposes, to the incomplete isolation of the connecting wires, which would, however, make this method of firing explosive (and he, therefore, recommends the use of telegraph wire), and also to the presence of moisture in the machine. According to Abegg, when the caps are placed on the top of the charge of dynamite it often happens that the cap is pushed off from the wood to which the wires are attached. In order to do this when firing dynamite charges by electricity, Abegg places a cap at the bottom of the charge; the dynamite charges are placed over these, and covered with a clay or paper stopper, after which the hole is tamped with small pieces of brick, &c. The piece of wood to which the cap is attached passes to the bottom of the hole during the tamping, so that there is no danger of a premature explosion of the dynamite. This method of firing the charge, the bottom of the bore hole is said to have the advantage that the development of smoke, so that the workmen can return after the firing of a shot to the face.

#### IMPROVED MINING MACHINERY.

It has frequently been said that wherever mines are found you will also find Cornish miners, and it appears equally certain that whatever practical difficulties may be met with in the shape of stubborn ore or unfavourable locality, so far as concerns the usual machinery is concerned, Cornishmen are always ready with a remedy. As a result many important improvements are frequently made which in long settled districts would have been thought of. The names of Cornishmen are constantly appearing in various mining centres in relation to new inventions, and it seems that Mr. JOSEPH RICHARDS—who will be recalled by the readers of the *Mining Journal* from his being so long years manager of a large number of mines, and mineral agent to Fortescue—has been displaying his practical ingenuity at Battle Mountain, Nevada, where he is now engaged as superintendent of the Battle Mountain Company, which is composed chiefly of London capitalists, by inventing an improved concentrating mill—an automatic baffle.

The essential features of the mill are the novel combination and arrangement of devices for sizing, separating, setting, ore preparatory to subjecting them to the reducing process, invention, therefore, resolves itself into a milling operation, object of which is the mechanical separation of the different qualities and grades of ore, and the elimination, before final treatment, of the gangue, or worthless portion of the ore. To those who are waiting to be able to utilise low grade galena and copper ore, this process will prove invaluable. The ore is first passed through a Blake stone-breaker, and from this it is still further reduced passing through a pair of Cornish rolls with a stream of 100 ft. water. Two sizing boxes are mounted at one end of the mill, and into these the pulp and tailings are delivered by spouts. These boxes are placed loosely inside of guides, and one rests upon a suitable platform. A stem is arranged to pass upward from each box, and on this stem is a tappet. A cam cured upon a horizontal shaft above each box, in the proper position to strike the tappets and lift and drop the boxes, in the manner of operating stamps in a quartz mill. Inside of each box two inclined screens are secured, one above the other, each a tappet screen being inclined in an opposite direction. The finer of these screens is graded from the top down. An opening is made in the sides of the boxes at the foot of each screen, and a shoot from each opening down to an elevated tank, which is mounted on the floor below. By inclining each alternate screen in opposite directions, one-half of the shoot and one-half of the tank will be on each side of the sizing-boxes. The pulp, therefore, falls into the sizing-boxes will be secured by the upper screen, that only the coarsest portions will be delivered into the shoot and pass into the outside tanks. The second screen will deliver a second grade, and its shoot will direct it into the tank on the opposite side, and so on down, separating the grains according to their size, until the slimes pass off through a spout at the end of each sizing-box, which conducts them to a series of settling tanks.

The pulp which accumulates in the elevated tanks is occasionally drawn off into a car, and conveyed to the opposite end of the tanks where it is dumped in equal proportions into two spouts, deliver the pulp into the concentrator; this consists of three tanks. Inside of the middle tank is a plunger, which is connected with a pitman, with a crank shaft above, so that it is kept in motion. The outside tanks are connected with the middle tank, an opening at or near their bottoms, and a gate is arranged to regulate the size of these openings. The spouts deliver the pulp to the outside boxes, in each of which is placed a screen. A quantity of water is admitted into these tanks, so that the action of the plunger causes the pulp to be thoroughly washed and separated from any fine portion which might have found its way into the tanks. The portion of the pulp which remains above the screens is occasionally skimmed off and carried back to the spout at the end of each sizing box, where it is mixed with the slimes and is again treated with them, while the portion which settles in the screens is drawn off through the doors or gates in a clean condition, ready for subsequent treatment. Two sets of these concentrators and washers are employed, one set being on each side of the mill, and each set serves to treat the pulp which is taken from the sizers. Usually the inventor constructs boxes with one spout, which carries off the skimmings, and thus render the operation continuous.

The slimes which, as above stated, pass off through the spouts of the foot of each sizing-box, together with the settlings and washings from the concentrators, which have been added to the tanks, are conveyed by a series of troughs to a tank, into the bottom of which a stream of water is delivered through a pipe which leads from an elevated reservoir. This upward-directed stream of water carries the pulp, and by its upward action carries the lighter portion of the pulp over the lower edge of the tank and through a spout into a series of settling tanks. The first 10 settling tanks have a hole in its bottom, in which a tapering plug is secured. Each tank has a stem extending upward and passing through a cross which extends across the top of the tank, so that the conical can be removed or lowered as desired, in order to adjust the opening according to the quantity of pulp it is required to take off. The stuff which passes through these holes is received in closed tanks below, in which the particles will settle to the bottom in a properly cleaned and concentrated condition, leaving the lighter portions on top. The heavier portions of the slime are delivered into the tank by the spouts will settle down through the bottom of the tank, and be conducted through a spout in the bottom of the tank, and from which it overflows into another tank, in a fit condition to be subjected to the reduction process.

This system of ore washing, concentrating, and sizing apparatus is nearly automatic in its operation, so that the ore is put in proper condition for treatment at a slight expense. This concentrator mill was erected and started to work in the latter end of June, and has been in successful operation ever since. The ore used therein have been low-grade copper ore, from 6 per cent. up to 12 per cent. This ore is usually manipulated so as to bring 5 or 6 tons into the concentrator at a time. The ore, after concentration, assays 30 per cent., sometimes and sometimes less, according to the grade of the ore worked. The ores are first crushed in a Blake crusher, and then by Cornish mills to from  $\frac{1}{2}$  in. to 1-12th in. in size, depending on kind and quality of rock; any other size for any other kind of ores may be found advantageous. After the ores are crushed the largest portion is made to undergo a jiggling process, which concentrates it in operation. The slimes are most effectively treated by a very simple operation, which separates all grit and mud, when both can be treated by buddles, &c., which are very simple in operation. The process is known as the wet concentration process.

With regard to the budle the improvement consists in a arrangement for automatically discharging the pulp upon

the condition of firing telegraph, the top of the machine is pushed up in order to a place where it is, after which the piece of the machine is removed, and at the same time delivering upon the inclined surface by the same automatic arrangement any number of moving uniformly directed jets or streams of water for washing the ore and carrying away the light portions. The bottom of the circular pan is inclined, or convex. In the centre of the pan is a circular raised portion, the surface of which is inclined or convex, extending from its centre to its outer edge. A timber extends upwards above the centre of the pan, and is supported by uprights. A vertical shaft steps in the centre of the raised portion of the pan, which its upper end is secured in a suitable bearing in the cross member. An upright cylinder surrounds the shaft, and is permanently secured to it, so that it will not rotate with the shaft. Outside the cylinder another cylinder of larger diameter, but which is smaller than the other cylinder, is secured, so that both cylinders will rotate with the shaft. Hollow arms extend outward horizontally from the inside cylinder. These arms pass through the outside cylinder, and extend to the centre rim of the pan, and are usually curved in one direction. Short hollow arms project horizontally from the outside cylinder, and extend out to the outer rim of the raised portion, while a number of small holes are made along one side of the arms, above the outer edge of the raised portion. The outer ends of the tubular arms are closed, and a small hole is made on one side of the arms, above the outer edge of the raised portion, while a number of small holes are made along one side of the arms, above the outer edge of the raised portion.

It will now be perceived that this combination of uprights and radiating arms form a compound Barker's mill, which will be rotated by the reaction of the water which escapes from the holes in the arms. In practice the pulp is delivered by a sluice trough, or other means, into the upper end of the outside cylinder, while the water is delivered by a suitable spout into the inner cylinder. The water will then fill the arms, and be delivered in a line of small jets through the holes upon the inclined surface of the pan. The action of this escaping water will cause the entire device to rotate in a direction opposite to that in which the streams are projected. At the same time the pulp is discharged through the holes in the arms, near the outer edge, or near it, of the raised platform, and flows down the inclining bottom of the pan, where it is acted upon by the small jets or streams of water by which it is washed, and the lighter portion separated. This arrangement of the water jets forms what Mr. Richards calls a hydraulic brush, which is automatically caused to sweep over the surface of the pan on which the pulp is spread, and its gentle washing action separates the particles, and carries off the lighter portion down the incline, without flowing or disturbing the body of pulp. This device is extremely simple and inexpensive, as its operation is continuous and automatic, the entire operation being controlled by the hydrostatic pressure in the inside cylinder.

**FENTON'S PATENT METHOD OF FITTING UP WHEELS ON AXLES**—At the Bridge Street Works, of Messrs. Joseph Fenton and Sons, of Sheffield, in the presence of a number of colliery managers, engineers, and other gentlemen, their patent method of fitting up wheels and axles was put through very severe test on Friday. A set of well-made iron wheels fitted on axles, selected from a pile of some 100 sets of the mills, were taken up to the top of the works, at the least 35 ft. in height, and literally thrown down among iron plates, but without either breaking the wheels or in the least degree disturbing their patent fastenings, and this test was repeated a dozen times with the same result. The next test was of throwing the wheels and axles as great a distance as possible from the iron floor of the works, but this also was of no avail, and failed to make the slightest impression on either. Then several of the gentlemen present took their turn at them with a very heavy hammer, but a good 15 minutes' hard labour was entailed upon them before they managed to fracture one of the wheels, and this only at last accomplished in the weakest part of any wheel between the spokes. The next test was tried on the fractured wheel, in order still further to ascertain the quality of the steel. It was taken off the axle and placed in the smith's fire, and part of the flange heated to a white heat, under the superintendence of Quilter, of Barnsley, when it was found that the arms although did not separate from the rim, and after the heated part of the wheel had been plunged into cold water, it was several times heated, and put into water till cold, when it was again attacked with a hammer by a worthy son of Vulcan, but he could only then manage to fracture it between the spokes—thus proving, beyond all question, the specially tough quality which Messrs. Fenton and Sons claim for their steel. The gentlemen then inspected the works, which were extensive and most complete in every respect, and capable of turning out the very largest steel castings which may be required.

**MEDICAL EDUCATION, AND THE CITY GUILDS.**—The exhibition at the Mansion House of the articles sent in for competition for the silver medal offered by the Worshipful Company of Turners was this year a very successful one. The subjects of competition were turning in wood, pottery, stone, and jet; and steel, brass, and gold for horological purposes. The competition in ivory included vegetable ivory, and the special qualities considered in awarding the prizes were: Beauty of shape, symmetry of shape, utility, and general excellence of workmanship; exact copying, so that two objects produced should be alike in every part, or exact measures of capacity; fitness of work or design for the purpose proposed; ability to turn, whether by hand or by machinery; and novelty in application of turning or in design; and it was admitted, but it was to be subsidiary to the turning, that a candidate was to make his own selection from the above conditions; but the one who best fulfilled the largest number, including the most important qualities, was preferred. The work to be all turned produced in the lathe without special rest or tool apparatus, and the carving to be the work of the exhibitor. The prizes distributed in the Egyptian Hall by the Lord Mayor, the Lady Mayoress, and a large number of ladies being also present in addition to the leading members of the company. Mr. R. L. Loveland, master, in thanking the Lord Mayor for his courtesy to the guild, remarked that this was the seventh year that their exhibition had been held at the Mansion House. The judges in ivory were Mr. G. Gregory, T. B. Winser, and M. Yeatman; in pottery, Messrs. J. Holzapfel, A. J. Copeland, and H. Doulton; in stone and jet, Mr. Gilbert Scott, Dr. W. Pole, Mr. W. V. Simons, and Prof. Tenison; and in steel brass, and gold (for horological purposes) Sir J. Smith, Bart., and Messrs. J. Jones, S. Jackson, and L. Donne. The judges spoke with reference to the exhibition, and the observations of Messrs. Doulton and Jones are worth recording. Doulton remarked that the art of pottery was in every respect interesting, and he impressed upon them that the objects before them were the results of individual skill, and that they had been drawn from moulds. It was gratifying to the judges to find the exhibition so interesting and instructive. He felt much gratified to the company for having instituted a movement of this kind. It appeared to him that the guilds of the City had, if they could give a sense of their responsibilities, a great future before them. He believed the hospitalities and charities of the companies were widely dispensed; but it should be borne in mind that in former days there was a need of the stimulus which flowed from example of this kind. As universities were wanted for the higher industrial culture, so were industrial universities wanted for the development of the skill of the handicraftsman. He was glad to see that a movement to supply this necessity was being made by Mr. J. Jones spoke of the importance of exhibiting specimens of skill in workmanship in promoting the prosperity of the colony, by maintaining its excellence of manufacture, and denied that the movement that had been made that money alone was the incentive to send in their works, but attributed the success of the exhibition in the main to the honour to be derived from acknowledgement of superiority. The prizes which were distributed last year were—in IVORY: First prize, bronze medal and £1. to Mr. J. Jones, of Queen's-place Hoxton-street; there were three other certificates and money prizes; in POTTERY: first prize, freedom of the company to Mr. E. Bryon, Princes-street, Lambeth Embankment; and in STONE AND JET: first prize, silver medal and freedom of the company to Mr. J. Nankervis, Ruan Minor, Helston, Cornwall; second, silver medal and £1., Mr. W. Coulman, Royal Marble Works, St.

Mary Church, Torquay; third, first certificate of merit and £2., Mr. W. J. Coulman, marble mason, Barton-road, Torquay; first certificate of merit and £2., Mr. J. Ede, Market-place, Penzance; fourth, second certificate of merit and £1. 10s., Mr. W. Ede, Market-place, Penzance; fifth, £1., Mr. J. Boden, Prospect Cottage, Matlock, Bath; sixth, £1., Mr. J. Britland, marble worker, Cromford, Derbyshire; seventh, £1., Mr. J. Boten, jun., Matlock, Bath; and in STEEL, BRASS, and GOLD first prize, silver medal and freedom of the company, Mr. C. Crisp, Brighton-road, Stoke Newington. There were eight other prizes. The proceedings terminated with the usual complimentary votes.

#### INCOMBUSTIBLE SILICATE COTTON.

Reference has several times been made in the *Mining Journal* to the utilisation of slag by converting it into a uniform filamentous condition, in order to render it applicable as a substitute for felt and similar substances, more especially as a non-conductor, and Messrs. JONES, DADDE, and CO., of Leadenhall-street, have now introduced it to an extent which leaves no doubt as to its practical utility. The patent incombustible and indestructible silicate cotton, for such is the name under which it is sold, has proved to be especially valuable for coating boilers, cylinders, and pipes, and has also been largely used for filtering, lining floors, ceilings, fire-proof rooms, ice safes, and such like. The utilisation of slag has formed the subject of almost as many patents as the manufacture of peat, but by far the largest number have resulted in failure, and so far as slag is concerned it still continues a waste product, and notwithstanding its partial utilisation, the vast deposits of it still continue to increase. It is mentioned that processes for converting this refractory material into sand, and subsequently into bricks, mortar, concrete, and cement, are being employed on a practical scale both in England and on the Continent. In Belgium it is likewise used in the manufacture of glass, contracts being entered into with the proprietors of blast-furnaces for a regular supply. Some time ago a process was introduced for forcing a blast of steam or superheated air into the stream of viscous slag as it runs from the furnace, and by this means a substance is produced somewhat resembling spun glass. By this means, however, and with ordinary appliances, very little could be produced, so that no use was made of it, and it was not until two years since that the subject has been revived.

The silicate cotton brought into the market by Messrs. Jones, Dade, and Co. is a pure fibrous slag, and it is stated that the apparatus for producing it in such a high state of perfection, so thoroughly freed from all solid matter known as shot, and for giving it that extreme lightness which it now possesses, is a very expensive one, and is the result of a series of experiments which have extended over several years. It is claimed that this peculiar treatment so completely differs from the old idea that nothing but the principle remains. It imparts to the slag such a finely-divided character that some portions of it resemble in appearance the finest cotton wool, and are so light that 1 ton weight covers an area of about 1200 square feet at a thickness of  $\frac{1}{2}$  in. This slag wool or silicate cotton, a name given to it on account of its silicious properties, and its resemblance to cotton, is a remarkably strong non-conductor of both heat and cold, and has, as such, been found to be a most useful, and, in fact, the best and most powerful means of arresting the spread of fire and frost. Its complete incombustibility, the resistance it offers to wet or outside temperature, the action of chemicals, &c., which makes it almost indestructible by any known agent, its white colour and its peculiar property of harbouring a large proportion of atmospheric air, both of which properties greatly aid its non conducting qualities, render it the most efficacious article for the purposes mentioned.

For the coating of steam boilers, cylinders, steam domes, and so on, the silicate cotton would appear to be especially valuable; it is economic, durable, and very easy of application. It can be applied in the same way as felt underneath woolen lagging or sheet-iron. In the case of wooden lagging the grounds or runners are put on in the usual way. After they are fixed the silicate cotton can be stuffed or filled in under the lagging and into the open spaces as the laths are nailed on. These must, of course, be beaded, feathered, grooved, and kiln-dried to prevent their warping afterwards. The cotton must not be stamped in so as to crush it, but must simply be loosely pressed, so as to thoroughly fill the open spaces. For marine boilers the cotton is generally applied  $\frac{1}{2}$  to 2 inches thick over the tops, as well as on the domes, and from 2 to  $2\frac{1}{2}$  inches on the backs, or out to stay ends. On land boilers the cotton is applied a little thicker. After the lagging is fixed on, iron bands must be fastened on to further prevent warping; the whole must then receive two coats of oak varnish.

Another method of applying the cotton is Stewart's patented principle, which consists of enveloping the cotton in a kind of bag, shaped and sewn like a mattress, 2 to  $2\frac{1}{2}$  in. thick, 1 ft. broad, and 2 to 3 ft. long, according to the surface to be covered. These mattresses are made of a peculiar kind of canvas, can be cut to suit any shapes, and in order to keep the cotton in them compactly together when placed against vertical sides, they are stitched right through with twine at intervals of about 2 in. Their application is also very simple and easy. All that has to be done is to place and sew them as closely as possible together over the surface to be coated. They can then be covered with packing or sail cloth. In order further to strengthen the mattresses, galvanised wire netting should be closely fastened over them, and iron bands passed over the whole in such a manner as to enable them to be easily taken off in case of repairs. Owing to the raiation along the meshes of any heat which might come into contact with the covering, a conflagration is rendered impossible. This mode of application is very inexpensive one, and certainly appears preferable to any other. Already the Lords Commissioners of the Admiralty, and the Corporation of Trinity House, have adopted the invention, and it has been largely used by the leading railway companies, steamship owners, and manufacturers. For mine boilers, especially where the houses are in exposed positions, as they very frequently are, the coating would appear to be well worthy the adoption, and the saving of fuel would no doubt soon repay the outlay which its application would entail.

**GOLD MINING IN THE TRANSVAAL.**—Messrs. H. C. McDonald and Co. are inviting subscriptions for 3000*l.*, in 12 sums of 250*l.* each, to acquire the right to one half share in the BLUE BANK GOLD REEF, situated two days' journey from Pretoria, the capital of the Transvaal, towards Potchefstroom. The concern is to be conducted by Mr. G. P. Moodie, of Pretoria. As it may hereafter be deemed desirable to increase the plant and machinery in order to gain larger returns, the subscribers are to agree that a further sum not exceeding 3000*l.* shall be raised upon the security of their half of the property, and shall rank equally with the 3000*l.* now invited to be subscribed; 6000*l.* is then to be considered as holding one-half of the reef. This is not to constitute a co-partnership between the subscribers, and as soon as the 6000*l.* is all subscribed a limited company is to be formed, in the direction and control of which the subscribers of the 6000*l.* shall have one-half voice and control, and the present proprietor (Mr. A. Brodrick) the other half. Meantime a full account of the working and results shall be forwarded every three months to each subscriber. As security for the *bona fides* of the undertaking, each subscriber of 250*l.* is to hold a 1-12th interest (worth about 12*l.*) in a 6000-acre farm at Lydenberg. Messrs. Johnson and Matthey report selected specimens with visible gold to yield 7 ozs. 12 dwts. of gold to the ton, and the ore in bulk from traces to 1 oz. 3 dwts. Messrs. Johnson and Sons report 1 oz. 12 grs. and 1 oz. 7 dwts. 12 grs. respectively to the ton. The seven claims in this property include 1050 feet on the lode and 200 feet wide, and the tenure is a "full government title" guaranteed according to the gold law of the colony. The money is wanted in sums of not less than 250*l.*, half of which is only now required; and every shilling is to be expended purely and solely for necessary plant and appliances, under the eye of an agent to be appointed by the subscribers. There will be handed over in trust for the subscribers a free Government title to 6000 acres of fine farm land as a security for the *bond fides* of the undertaking until its genuineness has been proved. 1700*l.* has already been expended in its develop-

ment, and from careful surveys by competent authorities a very large return is expected. The prospectus will be found in another column.

#### Meetings of Public Companies.

##### LAST CHANCE SILVER MINING COMPANY OF UTAH.

An extraordinary general meeting of shareholders was held at the City Terminus Hotel, Cannon-street, yesterday.

Mr. C. ADLEY, C.E., in the chair.

Mr. J. BUTLER WILLISON (the secretary) read the notice convening the meeting. The report made by the Chairman on the property of the company, which had been circulated amongst the shareholders, was taken as read.

The CHAIRMAN said—Gentlemen, this is the first time I have had the honour of meeting you as the Chairman of the company, and we deeply regret that your late Chairman—Mr. White—was obliged to leave us through ill health, for his valuable services and eminent abilities have been a great loss to us. When we last met you were informed that certain proposals had been made to your board by the Chairman of the Flagstaff Company, coupled with an urgent appeal that we should at once, without a moment's notice, without any enquiry, upon a mere telegram, and under an alleged peril of utter extinction if we delayed, blindly surrender your property, absolutely and entirely, to a complete stranger to us—their manager, Mr. A. G. Hunter, upon most onerous and exorbitant terms. These demands, though supported with all the weight and eloquence of the Flagstaff Chairman, were declined. You were informed that other negotiations were then pending with a substantial London firm for the leasing of your mines for a term of years, and a director was selected by the shareholders then present to join the board and assist in carrying out the proposed arrangements. These arrangements fell through, and you will see in the sequel that it was most fortunate for the company that it so occurred. In the report circulated a full description is given of your valuable property, and I shall now place before you such further information as will enable you to better understand your position. At the time of our departure for America the company was represented to be in a most forlorn condition. Their property was attached, and because your board, as already explained, had declined to accede to Mr. Hunter's summary demands judgments had been entered against your company for a large sum; all your personal property had been sold off beyond redemption, and the sale of your real estate would speedily follow. One correspondent stated that it would require 10,000*l.* to clear the pressing local debts, and 5000*l.* more to start the mine. Another said he thought a sum of not less than 15,000*l.* to 20,000*l.* would be required to clear the mine. The company was pronounced ruined, their case hopeless, and all this destruction arising from the indifference of shareholders and apathy of directors; and then with sublime naïveté one writer generously offers to lease the lost and ruined concerns for the company for ten years, at one-half the net profits, and manage them for an additional 1500*l.* a-year, on condition that we sent him out 15,000*l.*, while his magnanimous colleague strongly recommends us to appoint his brother as our solicitor, at 1000*l.* a year. It is remarkable that in the letters just referred to nothing was specifically declared regarding the judgments and debts of the company; no particulars were given, nor was it stated on whose account the judgments and sales were being made, but it was left to be inferred that all were new and of recent creation. At the same time your board had grounds for believing that these statements were exaggerated, if not departures from facts, and that the company were far from being reduced to the desperate condition described. Moreover, from the anxious solicitude evinced for your welfare by strangers, and the eagerness displayed to get possession and control of your property, it was manifest that it must be of very considerable value. A few days after my arrival at Salt Lake City, and taking possession of your mines, it was found that upon a judgment for 141*l.* purchased in by Mr. Hunter, all your personal property, to the value of about 1800*l.*, had been sold off by him absolutely and without redemption on Feb. 19 last, for the nominal sum of 57*l.* This had been bought in by the solitary bidder, Mr. Hunter, who has doubtless explained all this to the Flagstaff Company. A portion of this property—namely, the ore on the dumps—Mr. Hunter re-sold for about one hundred times what it cost him; another part (the pumps) was removed to the Flagstaff Mine, and are now pumping their water instead of ours, and the residue, including the engine bought in by Mr. Hunter for 25*l.*, he offered to re-sell to the company for 2*l.* The engine which was still on the mine had been wilfully crippled by removing the connecting-rod and cylinder-cover, in order purposely to prevent the company from making any use of the engine. It was further ascertained that on subsequent dates the mines were sold by Mr. Hunter on the above and another judgment for about 2000*l.* These sales were subject to redemption by the company in six months—on Sept. 7 and 15 last, and have been duly protected and redeemed. Besides these there was an old claim renewed by the Flagstaff Company for 370*l.*, with interest. This, it is notorious, is an unjust claim, based on a transaction regarding some ore that occurred about four years ago. It was moreover, adjusted at the time, and there was money due to the Last Chance by the Flagstaff at the time of settlement. A statement to that effect was made at the time, and handed over by the retiring manager to his successor in writing. These matters are well known, and hence the subject was considered of no moment by the boards of the two companies for the time being, and mutually allowed to remain quiescent. Under a change in the Flagstaff direction and to the Hunter management this long-dormant question has been re-opened, as a means to an end, and when it came before the Salt Lake Court in March last the Judge refused execution at first, owing to lapse of time, but afterwards granted an adjournment for 30 days. In the interim Mr. Dunne, acting with Mr. Hunter, ill-gly declares himself our attorney, turns out our manager, and under cover of this false assumption of authority Mr. Hunter's private attorneys, Messrs. Rossborough and Merritt, who are also acting conjointly with the Flagstaff attorneys, are appointed to appear for us on the adjournment. Under such pretensions defence, when the case came on again for hearing execution was allowed to issue, and the mines and furnace were sold by the Flagstaff Company for 5000*l.* The Flagstaff Company though doubtless aware of these facts, maintain their claim. It has, therefore, been found necessary, in the protection of your interests, to file a bill against the Flagstaff Company, to obtain an injunction to set aside this judgment and sale, and the Court has granted permission to move for the same. As a further precaution and protection a counter-action has been brought against the Flagstaff Company to recover from them 360*l.* with interest, for rental of the Last Chance furnaces for three years, from Oct. 1, 1873, to Oct. 1, 1876. This will afford cover over their alleged claim against us. In addition to this counter claim we believe we have other claims against the Flagstaff Company for large amounts. You will readily understand how such large claims have arisen when you are informed that at that period, in 1873, the Flagstaff Company had received from our mine about 4000 tons of ore, of the value of over 50,000*l.*, the accounts for which are still unsettled. We have, therefore, substantial grounds for believing that when these accounts are investigated and fairly adjusted our claims against the Flagstaff will reach to something very considerable. It may be added here that we have also a claim against the London firm, previously referred to, for serious damages, owing to the irregularities of their agent, Mr. Dunne, in America, but this will be best explained to you by our solicitor, if you think it desirable that the question should be gone into at this meeting. You will thus perceive that, apart from the very questionable Flagstaff claim, and any claims of Mr. Davis or his agents, the legal, just, and pressing liabilities stated to amount to from 10,000*l.* to 20,000*l.* did not exceed 2000*l.*, and that had it not been for an unwarrentable and unauthorised interference in your affairs the ore on the dumps would have mainly provided for these debts, and the small balance could have been easily adjusted. The company therefore, at the present moment, would not have been called upon for a single penny. As matters stand, however, the Flagstaff Company's late manager in spite of professed friendship makes a large profit out of the Last Chance Company's personal effects, throws on us the additional burden of raising funds to replace machinery, tools, stores, &c., sacrificed by him, and saddles the shareholders with providing for debts of 2000*l.* at the risk of losing their property, which debts he could have nearly wiped off with the assets at hand. It remains for Mr. Hunter and the Flagstaff Company to reconcile these acts with their professions, and with the amiable proflers simultaneously conveyed in Mr. Hunter's letter to your board of the 20th February last, wherein he states—"I am more than anxious you should have every opportunity to make some money out of your property than secure an undue advantage for myself, and I believe this is also the feeling of those for whom I act." As an illustration of the manner in which information was suppressed and mystified Mr. Hunter, in the letter I have alluded to, states—"An application for a United States land patent conflicting with yours is now pending," thus casting a doubt on our title. The fact is, a patent had been applied for, but it in no way conflicted with your patents, for it went a long way outside it altogether. It did, however, interfere with our boarding-house and offices, which were situated on separate land, but the applicant had specially excluded these from his application, and had executed a deed to that effect. You must pardon me for having been somewhat diffuse on these points, but incorrect statements having been circulated, it is only right that you should know the exact details, in order to form your own opinions as to these transactions, and judge for yourselves. A large number of you are also shareholders in the Flagstaff Company, and there is, therefore, the greater reason why you should be made acquainted with the precise circumstances. You must also understand that the Flagstaff Company have been the aggressors in every instance to our injury, and that we have been only acting on the defensive. We now came to the arrangement with Mr. Davis, whose claim the shareholders are aware arises from an old agreement, under which we have all along been working. The total amount of this claim is 41,998*l.*, and on my return to New York papers were presented to me regarding it. I therefore saw Mr. Davis on the subject, represented to him that litigation would be costly, tedious, and uncertain, and at that

time mutually disastrous with judgments pending against us, and which must be met by fixed dates. After investigating the accounts and fully arguing the various points it was, with considerable trouble and difficulty, finally arranged that Mr. Davis should reduce his claim by 10,000/-—from 41,938/- to 31,938/-—and take judgment accordingly. It was further arranged that payment for this sum should be taken out of the mine, the profits being equally divided between the Last Chance Company and Mr. Davis until the amount was paid off, with interest at 6 per cent., that the management should be carried on conjointly, and that any working capital required should be a first absolute lien or charge on the property of the company, Mr. Davis foregoing his rights for that purpose. The heavy liabilities on the mine being thus adjusted, without causing any pecuniary pressure upon the shareholders, and satisfactory arrangements having been made regarding the capital to be raised, the way is now completely cleared for considering the question of the funds required, and the best means of procuring the same. The sums will be roundly as follows. First of all, we shall require 2,000/- to refund the sum advanced to redeem the judgments we have been so scandalously victimised with by the Flagstaff Company's late manager, and which fell due last month. It was absolutely necessary that these judgments should have been redeemed, otherwise your property would have been sacrificed and irretrievably lost. As time was pressing, it was arranged with Mr. Davis to find these amounts pending the raising of the same by the shareholders. We, therefore, really must find this money, for it has been advanced on the express condition of its being refunded by the shareholders. Besides this sum, we shall require from 400/- to 500/- to replace tools, stores, machinery, pumps, &c., with fixings complete. This will bring the sum which we require to from 6,000/- to 7,000/-.

We propose, however, to make it up to the sum of 10,000/-, to cover the sums already subscribed by the shareholders to meet liabilities in London, as also to allow a margin for working capital, which would otherwise have to be arranged for locally, at exorbitant rates and interest. The point then to be considered is whether in raising this sum, the principal and interest should be paid off in one year, which can readily be done or spread over a term of (say) four or five years. By the former plan no dividends will be payable the first year, and by the latter dividends on the whole share capital can be resumed at an early date. Doubtless the latter plan will be the best, because, besides admitting of early dividends, it will afford the shareholders who assist the company in its present need the means of securing a liberal and safe return for the money invested. There can be no doubt about the security for the 10,000/- being ample and substantial. There is sufficient ore now proved, the profits on which will more than cover the amount twice over, and the working of the mine can be very easily so arranged that enough ore should always be held in reserve in the mine against the sum raised until liquidated. For my own part, I am perfectly satisfied that you have a sound and valid security for investment. Yours is not an untried mine. It is a great fact. It is a mine noted in the district for its wealth. In my estimate I have been particularly guarded. The measurements and values have been taken much below the actuals; but even with this reduction, the calculations show that the value of the ore proved amounts to over 150,000/-, the net profits on which, after payment of all the expenses, will be about 70,000/-.

Yet you will have seen that in my report I have, perhaps, over-cautiously put down the whole value of the ore at merely the amount of 50,000/-.

That is to say, the quantity is kept within a sum that the mine actually produced at the close of the year 1873.

At that time, however, the mine had been worked to a depth of only about 200 feet, whereas it is now tested to three times that depth, and hence it is only legitimate to expect a proportionate ratio of increase in future returns.

You will, doubtless, therefore, agree with me that we shall earn a long way on the safe side by taking the value of the ore proved at only 50,000/-, whereas the chances are all in our favour that this sum will be at least doubled, if not trebled.

It is my firm conviction that there is enough ore now in reserve to pay off the 10,000/- we propose to raise, pay off Mr. Davis, and pay dividends for two years at the rate of 15 to 20 per cent. per annum over our entire capital.

There is one more point to impress upon you—the advantages to be gained by the shareholders subscribing the funds now required.

It is most important that you should yourselves provide the money, so as to retain within your own possession the first absolute lien over your property. The funds are urgently needed to start work, and to specially reap the benefits of the past three years of development. We propose that whatever sum is not taken up by the shareholders within 14 days to offer to the public. It will, of course, be preferable for you to find the whole, for you will readily understand how injurious it will be to your best interests to allow others to come in and secure the first mortgage over your very valuable property.

The Chairman then read the resolutions which would be submitted to the meeting, and said that they could at once commence taking ore out of the mine if the necessary funds were raised.

Of course, it would be better if the whole of the 10,000/- were raised, but if 8,000/- or 7,000/- were subscribed it would be sufficient to get the company out of difficulty. In conclusion he moved—“That the report of Mr. Adey be and the same is hereby adopted, and ordered to be entered in the minutes of the company.”

Mr. PORTER seconded the motion, which was carried unanimously.

The CHAIRMAN then proposed “That the arrangement with Mr. Davis be and the same is hereby adopted and confirmed, and declared to be binding on the company.”—Dr. SIMMS seconded the proposition.

Mr. SNELL asked if he had understood correctly that Mr. Davis had consented to the arrangement after he had judgment for 21,000/-—The CHAIRMAN said that was so.

Mr. SNELL asked if the judgment had been given by the courts in Salt Lake City?—The CHAIRMAN said it was given in New York City.

Mr. SNELL questioned the right of the directors to borrow this £31,000/- of Mr. Davis.

The SECRETARY said the company could not get out of it. It was an acknowledged debt, and the arrangement was made provided that Mr. Davis took 10,000/- off his claim.

The CHAIRMAN remarked that for the past four or five years the company had gone on under the arrangement with Mr. Davis, and it was, therefore, rather late to raise a question with respect to it. He thought Mr. Davis had acted very liberally in taking off 10,000/- from his claim.—Dr. SIMMS said he took it that it was a debt previously acknowledged, and not money now borrowed from Mr. Davis.

—The SOLICITOR: That is so.

Mr. SNELL asked if the meeting could legally pass the resolution proposed by the Chairman?—The SOLICITOR replied that the meeting had ample power to pass the resolution.—The proposition, having been formally protested against by Mr. SNELL, was put to the meeting, and carried.

Mr. PORTER proposed “That the sum of 10,000/- be borrowed by the company on mortgage debentures bearing interest at the rate of 4/- per annum, and secured by a first charge on the mines and other property of the company.”—After some conversation the rate of interest was fixed at 15 per cent., and it was decided that the debentures should be issued at 10 per cent. discount. With these additions the proposition was carried, with one dissentient.

The CHAIRMAN proposed “That the interest on such mortgage debentures be payable half-yearly, and the capital in five years at the rate of 20 per cent. in each year, the debentures to be drawn in half-yearly drawings, and paid as drawn.”

—Mr. PENNINGTON seconded the proposition, which was carried *mem diss.*

The CHAIRMAN next proposed “That the said mortgage debentures be offered in the first instance to the shareholders, and that those not taken within 14 days from the date of notice to the shareholders be issued to any other person applying for them.”—Mr. STEPHENS seconded the motion, which was carried.

The CHAIRMAN then proposed “That the directors be authorised to make all necessary arrangements for raising the said sum of 10,000/- as nearly as may be in accordance with the above resolutions, and to execute all deeds and do all acts necessary for the purpose.”—Mr. SHEPHERD seconded the motion, which was carried.

Mr. SNELL asked if the 10,000/- proposed to be raised by the issue of debentures would be a first charge upon the property of the company?—The CHAIRMAN replied that the debentures would be prior to everything else, including Mr. Davis's claim.

A short discussion ensued, in the course of which Mr. Shephard, Mr. Bird, and Mr. Pennington, referred to the excellent services rendered to the company by the Chairman, especially in visiting the mine and in making arrangements with Mr. Davis.

On the motion of Mr. PENNINGTON, seconded by Mr. TOWNE, a vote of thanks was passed to the Chairman.—The meeting then terminated.

#### CARON LEAD MINING COMPANY (LIMITED).

A numerously attended meeting was held on Tuesday, at Aberystwith, of the shareholders in this undertaking, many of whom had previously visited and examined the mine both underground and at surface. Amongst those present were—Messrs. R. Simpson, Manchester; Pemberton, Mold; Brookes, Ross; Bowman, Kenworthy; T. Gundry, W. Gundry, Lunders; Davey, Bedford; J. Atwood, Gwynne, Vaughan, Kerly, &c. There were also present the following professional gentlemen, well known from their connection with mining in the Cardiganshire district:—Mr. John Kitto, M.E., of Llanddloes; Capt. Frank Evans, Capt. Nicholas Bray, and Capt. John Owen.

Mr. BROOKERS (the chairman) stated that the company had been most successfully formed, the whole of the shares having been apportioned for a few days, and that all had been allotted, and the share list closed. The company was fully registered, with limited liability, and no shareholder could be liable for more than the amount of his shares. The purchase of the property had been satisfactorily completed, and the payment was to be entirely in shares in the company, and he considered this the best evidence of the vendor's faith in the success of the concern, as, should it not bear out what had been said of it, of course, the shares would prove unproductive. Mr. John Kitto had been appointed local manager, and expressed great confidence in the concern. He stated it was one of the best young mines he had ever seen, and the other practical gentleman who had inspected it gave a very encouraging opinion as to its future, so taking all things into account and remembering that ample working capital for every purpose had been subscribed, he thought the shareholders were to be congratulated upon their unusually promising future. Mr. Kitto, M.E., stated that the mine at the present time shows much more ore ground discovered and laid open than was visible at the Grogwinion Mine when he first undertook its management, and also that the Caron lodes and the Grogwinion lodes, besides running parallel to each other, were exactly similar in their geological composition and metallic contents, except that for the shallow depth of the present workings Caron is much richer than Grogwinion was at the same stage of development. He had great faith in the future of the mine, and he would even go so far as to say he believed it would prove as productive as its neighbour Grogwinion. He was aware that that might be looked upon as a sanguine prediction, but he had considered what he was saying, and was prepared to stand by it. Capt. Frank Evans, of Oswestry, said he had that day examined the mine, and was pleased with its appearance. He found

the bottom of the mine much richer than the adit, and he advised that no time should be lost in sinking deeper, when he felt confident good results would be obtained. Capt. N. Bray, of Powell Unite I Mines, who had been underground that day, spoke in favour of a spirited development in depth, as also did Captain Owen, the resident manager of Grogwinion Mine, who had had long acquaintance with the Caron and other mines in the district, and had carefully studied their characteristics, and particularly as to the similarity that existed in the well-defined parallel lodes, nearly all of which had proved very productive; and the Caron lode appears to possess all the necessary elements to become one of the best that had ever been worked in Cardiganshire. Several other gentlemen who had visited the mine addressed the meeting, and their testimony proved unanimously that the property was one of no ordinary merit, but one that, with liberal and energetic development, is likely to prove an important and permanent success. It may be mentioned that the mine is located a few miles south of the Lieburne and Grogwinion mines, and contains several lodes running parallel thereto, that it is well situated, being close to good roads, and only about three miles from a railway, and that a great deal of valuable development work had been done by the former owners which will be utilised by the present company.

#### GORSEDDA JUNCTION AND PORTMADOC RAILWAYS COMPANY.

The ordinary general meeting of shareholders was held, yesterday, at the offices of the company.

Mr. J. STUART in the chair.

The CHAIRMAN having declared the meeting duly constituted.

The SECRETARY read the notice convening the meeting. The directors' report, which had been circulated amongst the shareholders, was taken as read.

The CHAIRMAN moved the adoption of the report, which was seconded by Mr. TAYLOR, and carried.

The CHAIRMAN said that as it was hardly worth while in the case of such a small company as theirs to hold half-yearly meetings he moved the following resolution:—“That under the powers given to the company by Section 66 of the Companies Clauses Consolidation Act, 1845, the future ordinary general meetings of the company be held annually, subject to the right of the directors at any time to convene the meetings half-yearly.”—The motion was seconded by Mr. TAYLOR and carried.

On the motion of the CHAIRMAN, the retiring director, Mr. C. Barton, was re-elected. Messrs. F. Bellairs and F. Logan were then elected to fill the vacancies in the board.

The auditor, Mr. H. L. Morgan, was re-elected for the ensuing year, and ten guineas per annum awarded as remuneration.

The usual vote of thanks to the Chairman terminated the proceedings.

#### HULTAFALL MINING COMPANY.

The First Ordinary General Meeting of Shareholders was held at the Offices of the Company, Austin Friars, yesterday,

Mr. GRO. BATTERS in the Chair.

The notice calling the meeting was read by Mr. W. J. LAVINGTON, the secretary.

A letter was read from Mr. Huddleston, one of the directors, apologizing for being unable to attend the meeting.

The CHAIRMAN said that Mr. John Maxfield, another of the directors, was also absent, being in Sweden, where he had been attending to the interests of the company without remuneration of any kind.

This was a statutory meeting, called in compliance with the Act of Parliament, more for the purpose apparently of enabling the directors to meet the shareholders than for any other purpose. The directors had no accounts to present, and the company had only been in existence four months, but he might state a few facts which would be of interest to the general body of shareholders. Before taking over the property the directors had the mine inspected, and also personally visited the same. Capt. Southey, of West Chiverton; Capt. Waters, of Roman Gravels and Tankerville; and Mr. Currey Gregory, of Glasgow, had also visited the property, and so also had many of the shareholders; amongst others, Mr. Jackman, of the Stock Exchange, who had written to say that since his visit he had increased his holding, so high an opinion had he formed of the mine. The latest news from the mine had been received from Mr. John Maxfield, whom he supposed for the present he must call their managing director, in which he stated that all the fears on the score of the mines might be set at rest, as the ore now coming out was grand, and Bankhardt was afraid they would not have room to stock it. Mr. Maxfield also wrote that the Doctor had assayed the ore at 47 per cent. of lead, 3 per cent. of zinc, and 31 ozs. of silver. Thus the lode in the bottom of the shaft was producing a larger quantity of lead than at any former period, and was, for the width of the lode, a solid mass of lead and blende. There was now at the surface about 1000 tons, or upwards, of rich lead and blende ores, waiting for the erection of the dressing machinery to render it marketable. And not only had this been done in a very short space of time, but the shaft, for the depth, had been cased, and divided from the bottom to the top in three compartments, and a proper covering, or shelter, or house, had been built over the shaft, and was now nearly completed; and various other preparatory works had been carried out to enable the company to carry on the sinking of the shaft and the raising of ore during the winter months. A good deal had been said about the winter in Sweden, and the inability to work in that season. He had not only visited the mine on two occasions himself, but Mr. Braiwell and Mr. Maxfield had also visited the mine, together with many individual shareholders, who took shares in the company after having so visited the property, and they could also bear testimony that the Vieille Montagne Company, who owned the adjacent mine, carried on their works, without let or hindrance, during both winter and summer. He need not refer to the extraordinary discovery which had been made in Vieille Montagne, where 20,000 tons of blende annually were sent away, and nearly 6000 tons of lead; but they did see there, in one of the mines recently started, masses of mineral which were calculated to weigh not less than 50,000 tons. They were so gigantic that one could scarcely comprehend them, and the dressing floors of that mine were the most perfect of any mine in Europe, and perhaps of any in the world. But to come back to the doings of their own company since this company took possession of their property. He might say, in passing, that the company had now fully taken over the property, and paid for it, and no opposition was anticipated. The Hultafall Mine comprised the enormous Marsata estate, and the Government title had also been obtained to the Maxfield Mine, and as far as care and prudence could secure free, perfect, and undisturbed sway and control over property in any country, he thought it had been obtained in this mine. As soon as the company took possession, their first step was to carry out the recommendation which had been given them by Capt. Southey, of the West Chiverton, Capt. Arthur Waters, and Mr. Currey Gregory—namely, to send out, *en bloc*, dressing machinery capable of reducing 60 tons of mineral per day. Sixty tons p.r.d. from an ordinary lead mine would give a small yield in the dressed material; but in the ores from this mine the returns would be what he might almost characterise as enormous, inasmuch as the average yield of the lode stuff would produce upwards of 50 per cent. in dressed mineral—that was in blende and lead—thus giving 30 tons of dressed mineral per day, equal to 800 or 1000 tons per month, three-fourths of which might be fairly reckoned upon as blende, and one-fourth or one-fifth as lead. In saying that he was putting the figures at a very low ratio; but taking only half that quantity, and dressing off only 30 tons per day, that ought to give them at least 400 tons of dressed mineral per month, which would be about 300 tons of blende, and 100 tons of lead. Beckoning the lead at £15 per ton, and the blende at £4 per ton—although a ready market could easily be found at a much higher price—but reckoning them at that price it would give a total of £27900, or a profit of £2900 per month, or £10,800 per quarter in dividend. That might be looked upon as the maximum which might be expected, but the directors expected twice that amount. They ought to be able to dress 60 tons per day, and the profits on one month set aside ought to be almost double. The capabilities for dressing were excellent, and Capt. Waters told him he could see no difficulty, when the mines were properly opened up all over, of giving a return of over 200 tons per day. These were figures of great magnitude, but he saw no reason to doubt the facts; and facts they were. This mine possessed what few mines possessed—namely, the ore to go to the dressing floors in apparently inexhaustible quantities, as far as practical purpose went, in their own time. That being the case, it was only for the company to erect the most perfect dressing machinery which was known in this present age of science, and render the metal marketable as cheaply and quickly as possible. That was being done, and a large portion of the machinery would be shipped by steamer from Hull to-morrow, and the balance would be sent the following week. Four of the most improved boilers which England could produce were being sent out, for economy in fuel, and portability in transit; the steam engines were of the same

improved type, and the machinery at the mine would be of the colliery type, as those by Green of Aberystwith. At the Vieille Montagne Company's works, a portion of the blende was sent away in a calcined state, and a large portion uncalcined state, and so rich were the deposits that a large quantity was sent to Belgium in the stone. The directors had had their attention called to the Belge in the stone. The Belge was known to Dr. Oxland as being used for Devon Coals for arsenical pyrites, at another mine for the calcination of tin, and was also used in some foreign mines in the reduction and smelting of copper pyrites. Dr. Oxland had been consulted, and his report received doubt whatever that, with some slight improvements in his calciner, he could carry this company's blende-ores, and with one calciner return 20 tons per day, with regard to labour, and working it up to a produce of over 60 per cent. of metal and worth between £6 and 27 per ton, at a cost of a few shillings per ton. People might think that as this was a foreign adventure there were heavy difficulties to contend with from distance, transport, climate, foreign labour, or certain expenses. As far as labour was concerned, they had better labour, and so far as any mining labour in England, at a little more than half the price, instance the average price paid at the mine for labour was about 2s. per man per day, and the cost of the transport from the mine to this country, including freight to Hull, and so on, would not exceed 1s. or 1s. 6d. with regard to labour, they were favourably situated; whilst as to the cost of transport it was a very immaterial matter, as it would cost only a little more in smelting districts in North Wales, or those scattered over our own country, had now laid before the shareholders what had been done during the past months. The capital of the company was comparatively small; it was 12,000 shares of £5 each, making £60,000, and with economy and good management he saw no reason to doubt that they would be able to bring the mine into a position to give profitable returns in the spring of next year, after which he hoped and believed it would be plain sailing. There was one important point which he wished to name, to-wit, the question of water for dressing purposes. The Vieille Montagne Company gave some £50,000 or £70,000 for the use of a lake, to obtain for dressing purposes; but this company had obtained a lake, with water for dressing purposes, at a total cost to the company, including 23 to 30 acres of land, dressing-halls, of between £1600 or £1700, for 25 years, renewable, at the expiration of the time, for another 25 years. Thus they were amply provided with an abundant supply of water; they had, apparently, an inexhaustible store of minerals to open up; they were sending out machinery best adapted to the purposes required of it. The directors had a considerable knowledge of the trade which they were engaged, and many of the shareholders had taken shares having seen the mine, and he thought that, looking at all these facts, they consider there was an excellent prospect before the company. (Cheers.)

Mr. H. BRADWELL of Sheffield, said there was one thing which surprised him in the launching of this company—namely, the apparent doubt as to the value of the property on the part of the public in London. There seemed to be considerable doubt on the point. He went out to the mine the first week in March, specifically looking at the property, and what he saw of it was sufficient to convince him that he had seen the richest mines in England, in Wales, and in the North, but he had never in his life seen such a lode of mineral as this. In Derbyshire they had the ore in combination with large quantities of spar, but in this case they had the ore in combination with large quantities of blende, and but a very small quantity of the “gangue” or native refuse. He brought home samples from the mine, out of the shaft bottom, which was then about 60 feet deep; he had samples carefully assayed, and his testimony was that the reports that had been given by Capt. Waters, Capt. Southey, and Mr. Gregory were perfectly accurate and not in the slightest degree exaggerated. The further sinking of the shaft convinced him that this lode ought to be a very mighty affair, and that the value of the lode was increasing as they got deeper. With regard to the expenses of the mine, of which he had at one time some small doubt as to the treatment when the intimate blending of the two ores, he might say that what he saw at the Vieille Montagne Company convinced him that the ore could be treated with success. The ore in this mine was of the same class and character, but, though not in the slightest degree exaggerated, the further sinking of the shaft would be utilized without the shareholders being called upon for any more cash. When he saw the water power, he put it as equal to 2000 horsepower; that was in May of the present year, when the ice was breaking up and snow was thawing; but in summer he thought it would not be less than 1500 horsepower. The horse power of the Vieille Montagne, in water-wheels and turbines, was about 130. The water power of the Hultafall Company was but a short distance from the mine, and a tramway could be laid and the ore run from the head to the dressing-floors, and then put in boats, sent up the lake, and transferred to steamers and sent to Gothenburg, then on to this country at a total cost of 15s. per ton. From what he had seen he intended to increase his holding. Maxfield and himself had given attention to the ordering of the machinery, and to the best markets for everything, paying cash and giving no bills. In no doubt in his own mind that with care and economy, and skilful management this property would be made very successful, and very profitable. If they were to sell in Derbyshire, with good management, with plenty of money, and a price for the produce, the property could be made to stand in the market at half a million sterling. It was simply a question of increasing the water power to multiply the returns from time to time. For his own part he would do his best to make the company a success.

In answer to Mr. ASTON, the CHAIRMAN said they could finish the dressing floors with the money in hand.

Mr. ASTON said he could fully corroborate all that had been said regarding the promise of the property. He saw the ore 9 ft. wide at the bottom shaft.

Mr. JOSHUA MAXFIELD said that, as vendor, he was pleased to hear the report he had been given regarding the property. He saw no reason why, with judicious management, it should not be made a great success, and, for his own part, he was willing to do everything in his power to make it so. He had been in Sweden seven or eight days during the past summer, and on the last occasion the solicitor, Mr. Batter, was with him. They went thoroughly into all matters affecting the company, whatever they found wanting to be cleared up by them, and placed the things in the best possible light.

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## Registration of New Companies.

The following joint-stock companies have been duly registered:-

**THE NEWHILL AND MILTON MAIN COAL COMPANY (Limited).**—Capital 30,000*l.*, in 10*s.* shares. To purchase from Messrs. Beaumont, Brown, and Co., of Wath-upon-Dearne, the interest in their colliery at Wath-upon-Dearne, together with other land and property, machinery, stock-in-trade, &c., for the sum of 14,500*l.* The subscribers (who take one share each) are James Beaumont, Tunbridge, York, colliery proprietor; G. Turner, Hollies, Sheffield, colliery proprietor; Charles Adams, Wath-upon-Dearne, coal miller; J. Bamforth, Wath-upon-Dearne, filer; George Willis, Wath-upon-Dearne, colliery manager; E. Beecher, Chaptown, Sheffield, mining engineer; Luke Evans, Elsecar, York, colliery agent; James Parker, Siverton, York, miller. The directors are—Messrs. C. Adams, J. Bamforth, E. Beecher, James Beaumont, Luke Evans, James Parker, H. R. Potter, George Turner, and George Willis, the qualification being the holding of 25 shares.

**CARR'S COAL COMPANY (Limited).**—Capital 50,000*l.*, in 10*s.* shares. To carry on the business of colliery proprietors and coal miners conducted by the firm known as Carr's Coal Company, and to take over the assets and liabilities of that undertaking. The subscribers are—Joseph Davies, Warrington, accountant, 100*s.*; H. R. D. Willis, Balmead Park, Prescot, receiver, 100*s.*; C. H. Cartwright, Warrington, glass manufacturer; H. Jones, Priory-lane, Lee-road, 50*s.*; E. Fidler, Montpelier-terrace, Liverpool, colliery proprietor, 50*s.*; T. J. Cartwright, Warrington, glass manufacturer, 1*s.*; J. E. Davies, Warrington. The directors are—Messrs. J. Davies, H. R. D. Willis, C. H. Cartwright, E. Fidler, and H. Jones, the qualification being the holding of 25 shares.

**LARNE IRON MINES (Limited).**—Capital 7000*l.*, in 1*s.* shares. To purchase and work certain mines of iron ore near Larne, Ireland. The subscribers (who take one share each) are—W. Mordaunt, Threadneedle street, stockbroker; John Russell, 2*s.*; Castle-street, Falcon-square, importers; A. C. Brooks, 2*s.*; Aldermanbury, manufacturer; J. K. Hus, 2*s.*; Castle-street and Falcon-square, merchant; C. Fowler, Old Kent-road, warehousemen; F. G. Jovil, 1*s.*; E. Williams, London, shipping agent; G. Bellamy, 4*s.*; Mildmay Park, 1*s.*

**VICTOR LEAD MINING COMPANY (Limited).**—Capital 18,000*l.*, in 1*s.* shares.

To carry into effect an agreement made between Timothy Hughes, of the one part, and John Walker, on behalf of the company, for the acquisition of the lease, property, and effects of the West Bryn Celynn Lead Mining Company (Limited), Clifton, E. inst. The subscribers are—Timothy Hughes, 50*s.*; Steel-street, Liverpool, mine agent, 100*s.*; E. Cotton, 10*s.*; South John-street, Liverpool, solicitor, 10*s.*; W. Hughes, Hope-street, Liverpool, mining agent, 100*s.*; Richard Clare, 2*s.*; Windsor-road, Stoney Croft, near Liverpool, book-keeper, 100*s.*; T. C. Clare, 2*s.*; Windmills-road, shambles, 100*s.*; W. Norton, Pelham-street, Liverpool, builder, 1*s.*; E. J. Ward, 2*s.*; Anne-street, Liverpool, musical instrument manufacturer, 20*s.* The price to be paid for the property is 4120*l.*, of which 120*l.* is payable in cash, the balance being taken in shares. The company is registered without articles.

**SEMPLIX MINING COMPANY (Limited).**—Capital 50,000*l.*, in 5*s.* shares. To acquire mineral property at Pen-y-Bell Mountain, parish of Holywell, Flint, especially the Costilla Bell Mine. The subscribers (who take one share each) are—W. Birch, 2*s.*; Mount Pleasant-square, Salford, engineer; E. Sutton Done, Mawell House, Lower Broughton, manager; J. S. Catton, 4*s.*; Warwick-street, Hulme, commission merchant; L. H. Phillips, 9*s.*; Deansgate, Manchester, barrister; N. Ramsden, Harwood Vale, Harwood, bleacher; D. R. Jones, Chorlton-on-Medlock, accountant; Robert Scott, 37*s.*; Duke-street, Lower Broughton, cotton merchant. The office of this company will be at 29, Byron-street, Manchester.

**LONDON, BRIGHTON, AND SOUTH COAST MEAT SUPPLY ASSOCIATION (Limited).**—Capital 50,000*l.*, in 1*s.* shares. To carry on business as butchers, poulterers, &c. The subscribers (who take one share each) are—A. J. Butler, 2*s.*; Lancroft terrace, East Dulwich; John Jones, Llanstithon, Carmarthenshire; Robert Collier, High-street, Uskbridge; H. Charlton, 2*s.*; Bucklesbury; W. F. Gosling, 1*s.*; George-street, Mansion House; E. H. Wilson, Gracechurch Building; H. J. Hall, 6*s.*; Great St. Helens.

**HULL UNION BUILDING COMPANY (Limited).**—Capital 2500*l.*, in 50*s.* shares. To acquire land for building purposes at Rington-upon-Hull. The subscribers (all of Hull) are—J. Chapman, T. Suddaby, J. Spafford, H. Serres, T. W. Martin, J. Booth, J. Wright, W. Dolby, G. Thirkle.

**DERBY TRAMWAYS COMPANY (Limited).**—Capital 50,000*l.*, in 10*s.* shares. To construct and work tramways at Derby. The subscribers (who take 10 shares each) are—Wilfred Brett, Esther; E. S. Headline, 40*s.*; Connaught-street; W. Barfoot, Leicester, chairman of the Leicester Tramways; W. Mousley, Clifton, Bristol; Clement Streton, Leicester; W. T. Bourne, Worcester; T. W. Mackay, 1*s.*; Leadenhall-street, chairman of the Dublin Tramways.

**STANDARD CREDIT CO. (Limited).**—Capital 20,000*l.*, in 5*s.* shares. This is a financial company. The subscribers are—G. Davis, 6*s.*; Coleman-street; G. Chandler, 15*s.*; Coleman-street; J. Taff, 12*s.*; Saxe-lane; N. Morgan, 63*s.*; Coleman-street, solicitor, 20*s.*; H. J. Hartman, Queen Victoria-street, 20*s.*; E. P. Ferguson, 12*s.*; Saxe-lane, 3*s.*; G. Worrell, 6*s.*; Coleman-street, 1*s.*

**PALMERSTON LAND AND PROPERTY COMPANY (Limited).**—Capital 50,000*l.*, in 5*s.* shares. This is a Liverpool land company. The subscribers (who take one share each) are—D. Jones, Duke-street, Southport; John Parry, Old Hall-street, Liverpool; R. Roberts, Smith-street, Liverpool; John Stevenson, Cable-street, Liverpool; J. Dixon, New Brighton; J. Elliott, 3, Lord-street, Liverpool; T. Cheesworth, 3, Lord-street, Liverpool.

## ECHOES FROM THE MINING MARKET.

There has been quite an active market during the past week, and such is the elastic condition of prices that any improvement in a mine is quickly responded to by an increase in market value. Tin shares have remained remarkably firm, and smelters we hear continue to give fully 2*s.* per ton above their official quotations for ores. The London market for the metal is steady. To show the effect of the late advances in the standard a comparison of the present prices of 10 Cornish mines with those ruling a month since exhibits an increase in market value of 187,000*l.* The mines we allude to are Carn Brea, Cook's Kitchen, Dolcoath, East Pool, South Crofty, Tincroft, West Bassett, West Frances, Wheal Agar, and Wheal Peevor. Copper mines have been well represented on the market. In Parys Mountain a very large business has been done. On Monday the price opened 9*s.* to 11*s.*, but on the announcement that the Morfa-Du subsoil option list had been filled, and, therefore, closed, the price steadily advanced to 12*s.* 6*d.*, 15*s.*, at which it leaves off. The lode in the cross-cut is looking well, and from the good rocks of copper ore found in the present working it is hoped that the Mona lode may not be far off. It will take at least six months, and probably longer, to extend the cross-cut under the great open cast, but when this is done there seems every prospect of a very productive mine being opened up.

In East Caradon shares a rise has also taken place. Early in the week the shares could have been bought for 10*s.*, but upon it becoming known that an improvement had taken place in the mine the quotation rose to 20*s.*, buyers, leaving off 18*s.* to 20*s.*. We are informed that a leader of rich copper ore has been cut underground, and as tin looks so much better calls may before long become things of the past.

A meeting of the Wheal Crebor adventurers will be held on the 23rd inst., when a call, we understand, will be made. The notices sent out make the necessary provision for this event, and as Crebor for many months past has managed to do without calls—thanks, in a great measure, to the sale for the benefit of the company of forfeited shares—this market has now almost disappeared. The nominal quotation is 3*s.* to 1*s.*

A notice has been issued of the sale by public auction of 558 South Frances shares. Notwithstanding this, the market price continues firm at 2*s.* to 2*s.* 6*d.*, principally from the expectation that a good price will be realised for the 558. South Frances of late has been what we may call an unlucky mine. Twelve months ago, just as the great flat lode had been cut—or rather found, for it was hardly touched—an accident to the adit flooded the mine, and in consequence all the underground work was stopped. The shares fell to a few shillings each, but now there are signs of better times. During the past four months nearly 100 tons of tin have been sold, and as tin looks so much better calls may before long become things of the past.

In lead shares the chief demand has been for Rookhope at 20*s.* to 22*s.* Great Laxey also keep remarkably firm, and at 20*s.* to 21*s.* ex div. are worth the same as they were cum div. This is due to the firm manner in which the shares are held, and the steady return yielded by the company. There is no other change in lead shares to note.

In foreign mine shares New Zealand Kapanga have risen to 1*s.* buyers. Richmond and Exchequer have slightly advanced. On the other hand, Flagstaff and New Quebec have fractionally fallen. JAMES H. CHOFFS.

Mr. HENRY SEWELL, M.E., who has been in Chile for the past two years, has returned to this coast via London, to take charge of the interests of certain English mining companies here. Mr. Sewell, who was formerly an occasional correspondent of the Press, has been an advocate of American mining interests in England, and will be remembered as having written a pamphlet on the Emma Mine and its management. He advocated in England the purchase of the Flagstaff Mine at 260,000*l.*, which was afterwards bought at \$1,000,000; the Yosemite Mine, at Utah, for \$75,000, which afterwards mined out \$300,000; and the "No You Don't" or Telegraph Mine for \$20,000, which has produced some \$500,000. Probably the mines were bought at the rockbed prices stated, the English would have realised more than they have. Mr. Sewell's familiarity with matters on this coast will be of advantage to him and to his companies, and it is to be hoped he will be able to bring them out of financial difficulty. Mr. Sewell has brought with him from Chile a very fine and interesting collection of silver ores from the limestone formations in Chile, Peru, and Bolivia, such as have never been seen here before. They are now on exhibition at Riots and Fernbach's, Montgomery-street, where they will be for a short time. He has also brought some samples from the gold diggings at Cataplio. Mr. Sewell promises us some notes on railroad and mining matters in Chile.—Mining and Scientific Press, San Francisco, Sept. 29.

**CHEMICALS, MINERALS, AND METALS.**—Messrs. J. Berger Spence and Co. (Oct. 13).—Acetate of Lime, 9*s.* per ton for 70 p.c.; Alumina: Alum, 10*s.* for loose lump; ground, 7*s.* 10*d.*; Aluminous cake, 4*s.* 5*d.*; Ammonia: Sulphate, grey, 20*s.* 15*s.*; best London white, 2*s.* 1*s.*; muriate—white, 2*s.*; ammonia, firsts, 4*s.* 5*d.*; seconds, 4*s.* Acid: Tartaric, English, ground or crystals, 1*s.* 6*d.*; foreign, 1*s.* 5*d.*; crystals; oxalic, 5*d.*; sulphur, 2*s.* 10*s.*; picric acid, 1*s.* 6*d.*; perbi. Arsenic: Best white powdered Cornish, 5*s.* 6*d.*; Bleaching Powder: At 5*s.* to 5*s.* 5*d.*; for whole 1877, 5*s.* 15*s.*; Litharge: Best flake, 2*s.* 1*s.*; Metallic Salts: Iron salts, green and rusty copperas, 5*s.* 5*d.*; in cans or barrels, 6*s.* 6*d.*; Copper Salts: Sulphate of copper, 2*s.* 10*s.*; Magnesia: Epsom salts, 3*s.* 5*d.*; Nitrate Soda: 1*s.* 9*d.* to 1*s.* 15*s.*; Potash: Murates, 50 per cent., at 6*s.* 7*s.* 6*d.*; f.o.b.; Prussiate, yellow, 10*s.* 1*s.*; chlorite, 8*s.* 4*d.*; bisulfite, 4*s.* Soda: Cream caustic, 60 per cent., 1*s.* 12*s.* 6*d.*; white, 60 per cent., 1*s.* soda ash, 1*s.* 5*d.*; soda crystals, 4*s.* 6*d.*; bicarbonate, 10*s.*; salt cake, 2*s.* 1*s.*; Glauher salts, 2*s.* 1*s.* Sugar of Lead: Brown, 2*s.* grey, 30*s.* 10*s.*; white, 35*s.* 10*s.*; Brimstone: Best thirds, 5*s.* 1*s.* to 5*s.* 10*s.*; China-clay: 1*s.* 5*d.*; f.o.b. Cornwall; "Rosemary," 2*s.*; "BM," 3*s.*; Gypsum: Crude, 2*s.* 6*s.* to 4*s.*; Calcined, 4*s.* 10*s.* to 6*s.* Iron Ore: Hematite, 1*s.* to 2*s.* 6*d.*; Algar, 65 per cent., 1*s.* 5*d.*; Manganese Ores, 8*s.* for 70 per cent.; Pyrites: Spanish cupreous, 5*s.* 5*d.*; non-cupreous, 5*s.* 6*d.*; Phosphate of Alumina, 5*s.* to 6*s.* 10*s.* per cent.—Phosphate: High strength,

80 to 85 per cent., 1*s.* 4*d.* to 1*s.* 5*d.* per unit; Estramadura, 1*s.* 3*d.*; ordinary, 60 per cent., 1*s.* precipitated phosphate of lime, 70 per cent., 5*s.* 15*s.*; Iron: Mid-dlesborough Pig-iron, No. 1, 4*s.*; No. 3, 4*s.*; No. 4 (foundry), 4*s.*; No. 4 (forge), 3*s.* 6*d.*; No. 5 (mottled and white), 6*s.*; Bessemer, No. 1, 6*s.*; No. 2, 6*s.*; No. 3, 6*s.*; No. 4, 6*s.*; No. 5, 6*s.* 6*d.* net.—Copper: Chilli bars, 6*s.*; B.S. ingot, 7*s.* 10*s.*; tough cake, 7*s.* 10*s.*; Lead: Best English soft pig, 20*s.* 5*s.*; German soft pig, 20*s.* c.i.f.; Liverpool or London or London Spele: Silesian, 1*s.* 10*s.*; English, 1*s.* 7*s.* 6*d.* on rails, makers' works.—Tin: Straits, 6*s.*; Australian, 6*s.* 10*s.*; British, 7*s.*—Tin Plates: Best charcoal, 2*s.*; charcoal, 2*s.* 5*d.*; best coke, 2*s.* 2*s.*; coke, 2*s.* 2*s.*—Tubes and Fittings: Discounts on application.

**A NEW USE FOR TIN.**—Mr. Rule has recently been in London, and he put himself in communication with the Chinese Ambassador for the purpose of suggesting to him the advantage there would be if tea was sent from China in tin boxes, instead of the present wooden boxes, lined inside with lead foil. Tin boxes would be cheaper, and the strength and flavour of the tea would be better preserved, which is a very important matter. The suggestion has been well received, and as the wood with which the present boxes are made is becoming exhausted in China, it is believed that ere long we shall see tin boxes used. Should this be so, it will help largely to the consumption of tin.—West Briton.

**HOLLOWAY'S PILLS** are the medicine most in repute for curing the various maladies which beset mankind when dry sultry weather suddenly gives place to chilly, drenching days. In fact, these pills offer relief even if they fail of proving an absolute remedy in all the disturbances of digestion, circulation, and nervous tone which occasionally oppress a vast portion of the population. Under the genial, purifying, and strengthening powers exerted by this excellent medicine the tongue becomes clean, the appetite improves, digestion is quickened and assimilation is rendered perfect. These pills possess the highly estimable property of cleansing the entire mass of blood; when, in its re-activated condition, carries purity, strength and vigour to every tissue of the body.

LEAD ORES.			
Date.	Mines.	Tons.	Price per ton.
Oct. 11	Kingston Consols	8	£15 1 6
	ditto	5	10 1 6
11	New Bronfby	25	14 2 6
18	Foxdale	7	14 0 0
	Van	50	13 13 6
	ditto	100	13 3 6
	ditto	60	13 15 6
	ditto	50	12 14 6
	ditto	60	13 7 6
	ditto	50	13 3 6
	ditto	50	13 0 6
	Tankerville	100	12 10 0

BLENDING.			
Date.	Mines.	Tons.	Price per ton.
Oct. 4	Cwmbyr	20	£4 4 10 6
11	Kingston Consols	30	£4 13 0
	ditto	3	2 14 0
15	Cwm Elan	18	3 11 6
18	Van	75	2 15 6
	ditto	75	2 14 0

PERUVIAN TIN ORE SOLD IN LIVERPOOL.			
Date.	Tons.	Price per ton.	Purchasers.
Oct. 17	4 <i>s.</i>	£44 5 0	Williams, Hay, and Co.
	1 <i>s.</i> 2 <i>s.</i>	41 2 6	ditto
	6	45 2 6	ditto

COPPER ORES.					
Sampled Oct. 3, and sold at the Royal Hotel, Truro, Oct. 18.					
Mines.	Tons.	Price.	Mines.	Tons.	Price.
Devon Great Consols.	1 6	£1 5			





completeness, accuracy, and general value. How Mr. Spargo could produce such a work at such a price is a puzzle to us, unless he has written altogether *pro domo publico*. If we had a design to write a similar book we should either be very jealous of Mr. Spargo, or give up our intention in an agony of despair, or in an ecstasy of generosity say, with the old Latin author, "let him who merits bear the palm."

E. H. N.

## TO THE METAL TRADE.

FOR COPPER, TIN, LEAD, &c., apply to—  
MESSRS. PELLY, BOYLE, AND CO.,  
SWORN METAL BROKERS.  
ALLHALLOWS CHAMBERS, LOMBARD STREET, LONDON.  
(ESTABLISHED 1849.)

## The Mining Market: Prices of Metals, Ores, &amp;c.

METAL MARKET—LONDON, OCT. 19, 1877.

IRON.	£ s. d.	£ s. d.	TIN.	£ s. d.	£ s. d.
Fig. GMS, f.o.b., Clyd...	2 12 9		English, ingot, f.o.b... " bars	73 0 0	54 0 0
" Scotch, all No. 1 ...	2 14 6	3 10 0	" refined	74 0 0	75 0 0
Bars, Welsh, f.o.b., Wales	5 0 0	5 10 0	Australian	83 0 0	—
" in London	5 13 0	5 17 6	Straits	68 0 0	63 10 0
" Stafford, " "	7 0 0	8 0 0	COPPER,		
" in Tyne or Tees ...	5 13 0	5 15 0	Tough cake and ingot	70 0 0	72 0 0
" Swedish, London	9 2 8	9 12 6	Best selected	72 0 0	73 0 0
Balls, Welsh, at works	5 0 0	5 2 6	Sheets and sheathing	74 0 0	77 0 0
Railway chairs	—	—	Flat bottoms	79 0 0	—
" spikes	—	—	Wallaroo	80 0 0	—
Sheets, Staff., in London	8 15 0	9 0 0	Burra, or P.C.C.	74 0 0	77 10 0
Plates, ship, in London	7 0 0	7 5 0	Other brands	72 0 0	73 0 0
Hoops, Staff.	7 1 0	8 0 0	Chill bars, g.o.b., nom.	65 10 0	66 0 0
Nail rods, Staff. in Lon.	7 0 0	—	PHOSPHOR BRONZE.		
STEEL.			Bearing metal	£121 0	0 0
English, spring	16 0	20 0	Other alloys	£120 0	0 0
" cast	35 0	45 0	BRASS.		
Swedish, reg.	16 0 0	—	Wire	81	—
" flag, ham	17 0 0	—	Tubes	10	—
LEAD.			Sheets	9	—
English, pig, common	20 0	0 20 2 6	Tin, met. sheath, & sheets	6 4	7 5 6
" L.B. nom.	20 5	0 20 7 6	Nails composition	8 1 2	9 2 4
" W.B.	20 10 0	—	TIN-PLATES.* per box.		
" sheet and bar	21 0 0	0 21 5 0	Charcoal, 1st quality	1 0 0	1 1 0
" pipe	21 1 0	0	2nd quality	0 19 0	1 0 0
" red	22 5	0 22 10 0	Coke, 1st quality	0 18 0	—
" white	27 5	0 28 0 0	2nd quality	0 17 6	—
" patent soap	24 10 0	—	Black	per ton 16 0	18 10 0
Spanish	19 15 0	—	Black Taggers	450	30 0 0
QUICKSILVER.			14 x 10	30 0 0	—
Flasks of 75 lbs., ware.	7 15 0	—	—	—	—
SPELTER.			—	—	—
Silesian or Rhenish	19 5 0	19 7 6	—	—	—
English, Swansea	21 0 0	—	—	—	—
Gummet zinc	22 10 0	24 0 0	—	—	—

\* At the works, 1s. to 1s. 6d. per box less for ordinary; 10s. per ton less for Canada; 1X ds. per box more than IC quoted above, and 1d. 6s. for each X. Tin-plates 2s. per box below tin-plates of similar brands.

**REMARKS.**—A marked silence reigned over our markets at the opening of the week, as though some dire calamity was about to befall us, and it was rendered all the more impressive by being so closely upon the recent excitement in tin. A striking contrast rarely fails to produce an effect, and as on this occasion the feeling of reserve was so great on Monday that it actually caused a temporary cessation of business; and such was the universal interest taken in the French elections that no relief was afforded our markets until the result of the balloting was announced. It appears, however, that neither Republicans or Monarchs can claim the victory they predicted, so that the struggle for supremacy has yet to be fought out, and this will probably not take place until the Assembly meets in the early part of November; but let us hope that the President in the meantime will succeed in forming a coalition Ministry that will ensure the confidence and respect of the nation. The orderly manner in which the elections passed off reflects great credit on the voters, and now that the country is making fair progress it would, indeed, be a grievous misfortune should any political disturbances arise to affect the good order and happiness that prevails; we trust, therefore, that the different factions will display the utmost moderation towards one another, and work harmoniously together to the increase of wealth, and power, and glory of France. A pause in business at this particular time of the year is rather awkward, as the season is fast advancing into the winter quarter, and any loss of time, however slight, cannot easily be recovered; but as orders are unusually limited this autumn, the trade will not suffer much inconvenience, providing no further interruptions occur. The greatest inconvenience is a deal more likely to proceed from slackness of demand than from any other cause, for it is pretty evident now that there will be no general resuscitation this year.

On Tuesday things generally looked a little brighter; and, as there were no further abstractions of bullion from the Bank, our market began to assume its ordinary aspect, and more disposition was evinced on the part of buyers and sellers to renew transactions, but there is nothing to inspire confidence yet, and we shall have to wait a long while for a return to prosperous times if the views expressed in last Wednesday's Daily Telegraph are correct, for it is therein stated that the average interval of stagnation after a commercial panic is known to last about four years, and there are reasonable grounds for believing that in less than two years from the present time an opportunity will occur to manufacturers and merchants to recruit their resources depleted through protracted depression. We cannot very well be accused of misleading the trade by any over-sanguine expectations regarding the immediate future, as we have often stated that we thought it would take the whole of the present year before any real and lasting recovery could take place; but we confess that we were unprepared to hear that nearly another two years were necessary to restore trade to its normal state. We fear the consequences will be disastrous if this should be the case, for it will be impossible for many houses to hold out all that length of time, and they will be exhausted and crushed long before them in a commercial crisis; but if a fair improvement is obtained during the ensuing year they may be able to retain their respective positions. But it is quite clear that our foreign trade cannot make much progress, and our exports to America and the Continent will diminish if Protectionist principles are going to be generally adopted and adhered to. The Chancellor of the Exchequer, in taking notice of this difficulty, described it as the "war of tariffs"; and not only as being of a very unsatisfactory but even disastrous character; and there cannot be any doubt about it, for it is a matter of vast importance, and the Chancellor evidently considers it will influence the revenue of the State; we may be sure, therefore, that it will also influence the incomes of the mercantile community. All this proves how great is the necessity for keeping prices down, for it is only by cheap prices that we can expect to supply the foreign markets, and all our efforts ought to be directed to the accomplishment of this object. As long as we can manufacture cheaper than other nations we need not be concerned about the future trade of England; but if we do not keep pace with all modern appliances and inventions, and allow ourselves to get behind other countries in these matters, we shall soon lose the whole of the foreign trade, and the colonial trade will go with it. Even our home trade will suffer, and many orders for iron are already carried off by the Belgians, and it is high time our manufacturers were up and stirring, or else they will lose all hold of the buyers; and, of course, if they go off with us the decline will be rapid.

It is very easy to lose a connection, but rather difficult at times to form one, and if brands are once lost sight of and the quality forgotten, it is often a slow and expensive proceeding to re-establish the reputation. We believe we are not advancing in our manufactures to the same extent as some other countries, and owing to the slackness of trade and the unremunerative character of business sellers do not follow up the most recent improvements so closely as they ought to do, and the consequence is that we lose a considerable amount of business on that account. The Americans excel us in tools; they are not only higher and better finished, but cheaper than can be produced in Birmingham, and it also appears that the Turks have been able to get supplied with firearms cheaper from America than from here. The loss of the ordinary merchant trade has, therefore, not been made good, as many supposed it would be, by an extraordinary demand for war purposes, and the prospects are still gloomy and discouraging, for the war does not only destroy confidence and commerce. The stocks of metals are large and accumulating, and the cost of holding has increased. The protective tariffs are excluding us from the foreign markets. The effects of the Indian famine are not yet overcome. The crops of our own land have proved deficient, and money must be sent to America in exchange for corn. The winter is approaching, and provisions and money will be scarce and enhanced. The war is exhausting the resources of Russia and Turkey, and it will take many years for both countries to repair the damage and recover their losses. The markets abroad are all well supplied, and there is no room for speculation. Great caution is necessary in regard to purchasing and giving credit. No risks of a doubtful character should be taken, or contracts entered into extending over any lengthened period, without good deposits. This is not the time for extraordinary operations, and it would be better to confine transactions to absolute requirements, and not to indulge in any speculation, those who do will assuredly lose their money.

**COPPER.**—At the Swansea Ticketings, last Tuesday, copper ores realised 1s. per unit for 6d. per cent. of produce. This is the lowest price reached for very many years, and the smelters have at last succeeded in buying cheaply, so that it ought to enable them to recoup some of their former losses, and at the same time to sell manufactured at a good profit even below present quotations, which it is said they can very well afford to do, for they are undoubtedly great gainers by the reduced price of ores, but they must not expect to retain all the advantage, otherwise it will make buyers dissatisfied, and for their own sakes they should secure the orders now offering, and risk what may follow, as they have good supplies of the raw material to fall back upon, and they can go on replenishing their stocks as they effect sales; the principal difficulty, however, is to get the orders for English as they are very scarce, and without some further inducement buyers will not come forward. Chill bars have been quiet, and but little doing in them, for buyers consider the price much too high in comparison with ores, and they will have to come down before any large quantity can be sold, and whatever holders are retaining their stocks for it is difficult to imagine. Smelters will certainly be buying very sparingly at present rates, and there is not sufficient in the outside demand to support them, and their decline is only a question of time. The stocks in Swansea and Liverpool amount to 17,800 tons, against 16,844 tons in 1876; and in Havre the present stock is 7670 tons, against 6888 tons in 1876. The stock of

foreign copper in London is 1252 tons, against 3681 tons in 1876. The total increase together for this year being 4647 tons, representing an excess in value of at least 3 000. The reduced prices of copper do not affect imports, for the quantity imported this year considerably exceeds those of 1875 and 1876, the estimate of all kinds being 88,119 tons for 1877, 58,578 tons for 1876, and 59,63 tons for 1875; the principal increase being in ores and pyrites; but the exports do not keep pace with the imports, for there is only about 1000 tons more in 1877, compared with the two previous years, the figures being 39,718 tons for 1877, 38,815 tons for 1876, and 38,577 tons for 1875. The increased supply of ores and pyrites enables the smelters to great measure to dispense with Chill bars; buyers, therefore, cannot any longer reckon upon them as being such important buyers as formerly, unless they are willing to sell their bars as favourably as smelters can buy ores. The great increase in the stocks of Chill, both in France and England, is also another reason for expecting lower rates. The charter for the first half of October are telegraphed as 1600 tons, and the price is reduced nearly 2% per ton to Valparaiso. This announcement will probably hasten the decline, as importers are now enabled to replace their copper if they wish to do so by forward arrivals. By the mail from New York on the 3rd inst. it is reported that manufactured copper and yellow metal continue in steady moderate request at unchanged prices. Sheathing are quoted 28 c., and bolts and brasses 30 c. Yellow metal sheathing, 20 c.; yellow metal bolts, 25 c.; and nails, 20 c., net. The demand for Ingots is said to have become light, and the market is not as firm as before; sales have been made of 20,000 to 25,000 lbs. Each at 18 1/2 c. to 19 c., closing at the latter price. The advice from India will not admit of the execution of orders for braziers' copper above 75 c.; yellow metal, 6 1/2 c.

**IRON.**—There are no symptoms of improvement, either in demand or price, and our market continues in an extremely languid and unsatisfactory condition. Scotch pig have receded in price, and m.m. are now quoted at 52s. 9d. each.

## SHIPMENTS.

Week ending Oct. 14, 1877 ..... Tons 11,049

Week ending Oct. 13, 1877 ..... 9,455

Decrease ..... 1,594

Total decrease for 1877 ..... 1,580

Imports of Millbrough pig iron into Grangemouth:—

Week ending Oct. 13, 1877 ..... Tons 6,230

Week ending Oct. 14, 1877 ..... 8,240

Increase ..... 2,000

Total increase for 1877 ..... 89,243

## FURNACES.

In blast Oct. 14, 1876 ..... 1 6

In blast Oct. 13, 1877 ..... 87

The value of money generally affects the position of iron more, perhaps, than any other metal, and 5 per cent. is quite sufficient to check the demand, and buyers will doubtless continue to buy very sparingly while the least fear exists of dear money. Prices generally show very little variation, but the tendency is not towards firmness, and there is an excessive competition on the part of the works to secure any really good specifications. It is in such times like the present that buyers, knowing the eagerness of the works to secure orders, often tempt them with a good specification, and I prevail upon them to take bills in payment; and, having once got the thin edge of the wedge in, keep on driving it until the amount reaches a heavy liability, but as soon as a little stringency in the money market takes place sellers begin to tremble for their safety, and almost wish they had not been so extremely venturesome.

The system of selling against merchants' acceptances is likely to involve many difficulties and there is no longer any necessity for it as formerly. The banks afford all necessary facilities, and payment within 14 days ought to be strictly adhered to. Money at 5 per cent. is not a serious rate, and it is only in the event of a further sharp advance that any particular pressure might be experienced; sellers, however, cannot be too careful and guarded in giving credit in times of adversity like the present. There has been but little profit attached to blast for a long time past, and in any merchants must be heavy losers upon produce and general merchandise, and the position of the merchant community cannot be considered altogether satisfactory. Those merchants who have no realised are encumbered with stocks; and with present prospects their position is, perhaps, worse than those who have already made their loss. The utmost caution, therefore, ought to be observed in all transactions, and nothing but cash business entertained. Of course, we are calling to the shipping business on yachting trade could not be carried on with its usual extension of credit; but then, there is a better opportunity for ascertaining the nature of a buyer's business, and how far he can be trusted. The profits in the iron trade are said to be small, and sometimes even none at all; under these circumstances sellers cannot afford to take risks, they had, in fact, better be without or less for a time if they cannot be procured upon the regular cash terms. Dangers must not be increased when the reserve fund is low, or there will be nothing to meet a loss if one should be made. There appears to be a very fair demand for galvanising sheets, but for general business the demand is slack in many districts. The least unfavourable accounts that have been received from any part of England are those from Barrow-in-Furness; but they are now beginning to suffer like their neighbours, and the last report or two shows a quiet tone to prevail there, and it is stated that the makers have not been receiving so much business as previously represented, and that the out-look is not nearly so favourable as it appeared a short time ago, and some of the makers, rather than allow stocks to accumulate, have accepted lower prices. It would be a good thing if many other sellers were to follow their example, and thus prevent the accumulation of stocks.

**LEAD.**—The market keeps fairly steady, but the demand is quiet.

**QUICKSILVER.**—There is little to report in this metal, the price having remained at 7l. 15s. all the week, with only small sales. California is likewise unchanged at 45 c.

**TIN-PLATES.**—Orders are falling off here, and sellers are not inclined to make a trifling concession.

**STEEL.**—German keg and saggs is in fair request, but English keeps very dull. In Sheffield the trade is represented as duller than ever, and that nearly half the cast-steel furnaces are lighted.

**TIN.**—A moderate amount of business has been transacted, and considering the recent advance prices have been exceedingly well maintained. Straits and Australian have both ruled about 65c. per ton, and English 73c. The Australian supplies are now far in excess of all other kinds, but the abundance of supply in no way injures their relative value, and we are rather of opinion that as the supplies of Straits fall off Australian will come more into favour, and not unlikely in course of time will be preferred, for consumers do not care to be constantly changing from one kind of tin to another, and if they find there is difficulty in obtaining the one whereas they can always reckon upon the other, and as there is no appreciable intrinsic difference, they will probably confine their orders to Australian only, even now the difference made in price is generally so slight that they might very well be included together under one quotation. It is a great mistake on the part of the regular dealers in Straits to attempt to create a scarcity, as that invariably tends to permanently injure its value. Manoeuvres of that kind with the object of producing an effect upon the price are, to say the least, very dangerous, and ought not to be practised. It does not come within the province of an importer to interfere with the due course of the market, his business is to go with the market, and meet the wants of consumers; he may actually know that the price is purposely depressed or fictitiously upheld by speculators, yet it is no affair of his to try and frustrate the other's design, for if he enters the lists for that purpose he descends immediately to the level of a mere speculator. The deliveries for the first half of October are said to be satisfactory, and although the arrivals have been unusually large, yet it is expected that the statistics at the end of the month will bear comparison with former issues. The latest telegraphic advices from Melbourne show an increase in shipments over the two previous returns, and we think sellers should be very well satisfied if they can continue to realise the present price; it would be foolish of them to buy for anything more.

**MESSRS. HARRINGTON, HORAN, AND CO. (Liverpool).**—Arrivals here during the fortnight of West Coast, 8 A.M., produce—Conacagua, from Valparaiso, 780 tons bars, 110 tons ingots. At Swansea, Atacama, from Pan de Azucar, 773 tons ores, Stocks of copper (Chilian and Bolivian) in first and second hands, likely to be available, we estimate at—

Ores. Regulus. Bars. Ingots. Barilla.

Liverpool ..... 1221 ..... 2 81 ..... 11,849 ..... 80 ..... 10

Swansea ..... 2754 ..... 4700 ..... 2,154 ..... 10

Total ..... 3977 ..... 6784 ..... 14,008 ..... 80 ..... 10

Representing about 17,908 tons fine copper, against 18,427 tons Sept. 29, 14,545 tons Oct. 15, 1876; 12,610 tons Oct. 16, 1875; 14,200 tons Oct. 15, 1874. Stock of Chill copper in Havre, 7570 tons fine, against 65,5 tons Oct. 15, 1876; stock of Chill copper afloat and chartered for to date, 8800 tons fine, against 11,000 tons Oct. 15, 1875; stock of foreign copper in London, chiefly Australian, 4,51 tons fine, against 3824 tons Oct. 15, 1876. According to the Board of Trade Returns the total imports and exports into and from this country for the following years were—

IMPORTS—First nine months. 1875—tons. 1876—tons. 1877—tons.

Copper in ores ..... 6,085 ..... 8,325 ..... 12,15

Ditto, reg. ..... 11,420 ..... 10,269 ..... 11,622

Ditto, bars, cakes, and ingots ..... 31,420 ..... 29,330 ..... 30,520

In pyrites (estimated) ..... 10,698 ..... 10,6







Oct. 20, 187

of the foundries are favourably off for business, whilst others have as much as they can do to keep their hands fully going. The house coal trade has become more active, and during the past week an increased tonnage has been sent from several of the leading collieries in South Yorkshire to London. The merchants have raised the price to consumers another 1s. per ton, although there has been no increase at the collieries, so that the metropolitan dealers must now be making much larger profits than they have done during any previous part of the year. Steam coal is not in such brisk request as it has been, owing to declining exports.

The strike at the Dodworth Silkstone Colliery, near Barnsley, where the men have been out nearly six months, still continues. An arrangement was come to a few days since by the manager and a deputation consisting of the secretary of the Association and a number of the men, and it was expected work would be at once resumed. The bulk of the men, however, repudiated the agreement, and so all remain out.

At the Blaeket Main Colliery, near Barnsley, where a large portion of the culpos fell in a few weeks since, the damage done has been repaired, and work has been resumed.

About 400 colliers employed in the Draft Pit, Thorncleif, of Messrs. Newton, Chambers, and Co., near Sheffield, have struck, owing to their being required to use a new kind of benzoline lamp, which they declare to give an insufficient light, and against the use of which most of them are prejudiced.

At the Leeds Geological Association meeting, held on Monday, at the Yorkshire College, Leeds, Mr. J. R. Bowler, of Leaf-ld, Moortown, was elected a member of the association. The President (Prof. A. H. Green, M.A., F.G.S.) presided, and gave an interesting account of the Geology of Arran. The north island consists of a large mass of intrusive granites and slates. A large portion of the south island and a belt stretching along the east coast consists of calciferous sandstone, with occasional patches of limestone of undoubted carboniferous age. The Professor described the volcanic appearances of the island, and discussed the origin of some fine grained crystalline granites and other more coarse and amorphous forms. The lecture was illustrated with diagrams and sections, and a fine series of rock specimens from the island, including granite, pitchstone, quartz-felsites, and volcanic breccias.

#### TRADE OF THE TYNE AND WEAR.

*Oct. 17.*—There is a little improvement in the demand for house coal, and prices are somewhat stiffer. Gas coal is also pretty good, and the same remark applies to the demand for coke, but the steam and manufacturing coal is so very bad that quite a panic has occurred, more especially in Northumberland, where the stoppage of collieries and the removal of workers have had a most disastrous effect in certain districts. At Byth, lately so prosperous and thriving, the depression is most severely felt in the shipping and all other trades. Only one or two pits at Broomhill, at the extreme north of the district, are fully employed, while some others are not exceeding half time. At many of the large ironworks and foundries on these rivers there is a great want of orders, and thus the consumption of furnace coal is seriously reduced, which has a bad effect on many of the Durham collieries. On the whole, however, the depression is not so severely felt in Durham as in Northumberland, as in the former county gas, house, and coking coal is produced in the majority of the collieries. The sudden collapse of the steam coal trade is, of course, a notable feature and a great misfortune, but as the shipping season to the Baltic, &c., is coming to an end, and the masters decline to work for stocks, this is the natural result. The North Seton Colliery and others have been stopped, and others are mentioned as likely to be stopped soon. At Choppington the men have adopted a change in the mode of working of the greatest importance; they have agreed to cart the dead small coals (and often shale) got in the holing or casing back to be left underground. This is a return to the old system practised many years after the opening out of the Northumberland steam coal, about 1825. It is absolutely necessary to leave the coal, or, rather, rubbish, below, as it is of no service whatever to the coalowner. When this is done all that is necessary is to take the top coal down carefully, and then when the coals are passed over a screen they are fit for the market. The "Billy Fairplay" system has been tried to some extent, but it will, we believe, prove to be a failure here. No doubt it answers the purpose very well in Wales, but the seams of coal in this district are not exactly similar to those in Wales, there being considerable differences in the nature of the cleavage. Great expense has been incurred at Dudley and other places to get this system into operation. It has not, however, so far found favour either with the men or the masters, and it is very probable that it will ultimately be relinquished, and the old system adopted known as separation. There is, however, no reason why both systems should not go on together. There is another question now occupying the attention of the men and masters in the steam coal district—that is, the hours worked per day. The masters urge the men to work seven hours per day—that is, seven hours underground, and about six hours on the face of the coal. This question has an important bearing on the size, and consequently value, of the coal produced, as the hours named are barely sufficient to enable an able-bodied man to hole under the coal properly, and take the top coal down, nor a careful man, so as to produce this coal in a merchantable state. Notices have been sent to all the lodges in Northumberland asking them to vote on this question, and also to throw back the duff at those collieries where the "Billy Fairplay" system is in operation. The executive in their notices strongly urge the adoption of the proposal, and an opinion is gaining ground that the men will consent. The voting papers are expected to be returned to Newcastle by Saturday morning. The expected strike at Acomb Colliery has been happily averted, the men, acting under the advice of the Union officials, have agreed to go on with the work at the old rate of wages, and, looking at all the circumstances, this will generally be considered a very sensible decision.

**NORTHERN INSTITUTE OF MINING AND MECHANICAL ENGINEERS.**—The members of this institute have an excursion to-day (Thursday) to the Stoncroft, Greystead, and Settrington Lead Mines, and the Prudham Quarries, which is expected to be largely attended. These mines are situated near Fourstones, on the Newcastle and Carlisle Railway, 25 miles west west of Newcastle. A short description of the geological features of the district may be of interest. The group of lead mines between Hylton Bridge and the line of the Roman Wall is situated (geologically speaking) in the upper portion of the Bernician or carboniferous limestone series of Northumberland, the beds exposed lying between the Little Limestone above and the strata associated with the Great Whin Sill below. A walk from Fourstones station northwards to the Roman Wall on Lime-stone Edge exhibits the successive outcrops of the rocks in question admirably.

The Little Limestone coal (the same as that worked at Acomb Colliery) crops out at the railway station, and the dip of the beds being south to south east, and at a considerably greater angle than the slope of the country, every step towards Teppermoor takes one from higher to lower beds. We thus pass over the Great Limestone, in which are opened the large quarries at Fourstone and Prudham sandstone, also largely quarried; the Four Fathom Limestone, which is well seen in a small quarry in a corner of the Newbrough grounds just below the great quarries, and which here abounds in the curious fossil *Saccammina Carteri Brady*. Then come other conspicuous sandstones, and grits with limestones, until one of the latter is found lying immediately upon the great sheet of basalt which is so well known as the Great Whin Sill. The horizon occupied by the whin here is 400 ft. higher than that at which it stands at its next prominent outcrop (well seen in the distance to the N.E. from Lime-stone Edge at Gunnerton Hough). In places the limestone capping the whin is seen to be separated from it by a thin bed of shale, and when this is the case the shale is seen very clearly to be burnt and baked by its proximity to the igneous rock. This, together with its change of horizons, even if unsupported by other facts, would be amply sufficient proof of the intrusive character of the Great Whin Sill. In the mines themselves, where the sheet of trap is faulted by the

veins in the same manner as the sedimentary sandstones and limestones, the deceptive interbedded appearance of the whin is that which is best shown. Roughly speaking, the veins of the district as a whole, may be said to run in a broad band having a north-east and south-west direction, and lying between the Prudham and Carr Edge hills on the east, and Grindon hills on the west. The individual directions and throws of the vein are, of course, various, and it is only of their complicated network collectively that the above general statement is true. Of the veins little need be said, but attention may, perhaps, be called to the following points, wherein they differ from those of the Alston and Derwent districts—their throws, as faults are frequently great, although taken together they in the end compensate one another, their bades are sometimes to the upthrow (or, in other words, they are sometimes reversed faults) and they frequently are very rich in carbonate, and (less markedly) in sulphate of barytes. The spar filling up vein cavities is generally carbonate of lime, and very rarely flour-spar. The great Fallowfield vein, which may be regarded as the advanced guard of the whole group, although it lies outside the limits mentioned, crosses the South Tyne in a line nearly, but not quite, parallel to that of the St. Oswald's basaltic dyke, a little below the Fourstones station. A great portion of the lead mining area, as above circumscribed, lies in a comparative hollow, which is more or less filled up with boulder clay. The re-assortment of this clay has given rise to detached patches of finer clay, suitable for tile making, &c., and which have been utilised in this manner at Fourstones, &c. A still newer deposit is that of ancient river gravels, which are beautifully seen on both sides of the South Tyne valley, rising in well shaped terraces to a height of 300 ft. or more. To the fossil hunter, the thick shale above the great limestone in the Fourstones Quarries, and the Four-Fathom Limestone in the small but rich Newbrough Quarry, are the chief attractions, whilst the mineralogist will find much to interest him in the beautiful specimens of wetherite to be seen in the neighbourhood of the mines—[A full account of the excursion will be given in next week's Journal.]

**THE ELECTRIC LAMP.**—Large consumers of light who have occasion to complain of their gas bills, and believe that the evils lie deeper than the registering apparatus of their meters, may be interested to learn that gas is not indispensable to the brilliant and economical illumination of their factories and workshops. For general illuminating purposes, especially in small areas, coal-gas undoubtedly offers great advantages in the facility with which it may be applied, and the safety and cleanliness of the light it affords, but where large areas are in question and perfect and unbroken uniformity of light is not indispensable, gas is far surpassed not only in brilliancy but in economy by the electric lamp. This invention, which has long since taken root in America, is rapidly making its way on the Continent, and especially in France, where the manufacture of electric lighting apparatus is already an important industry. One serious objection which was formerly urged against the use of this concentrated light—namely, the density of the shadows cast on the reserve of the illuminated objects—has been successfully met, we are told, by the employment of two lights in juxtaposition, so as to neutralise one another's shadows, and by the introduction, where needed, of diffusing glass, &c. The apparatus is now rapidly growing in favour both for indoor and out-door purposes; and in most of the larger workshop factories, foundry yards, quays, docks, &c., of France it appears to have certainly superseded gas. On the score of economy the advantages of the electric lamp are certainly considerable, though the first cost of the apparatus will always prevent its adoption for small buildings, to which it is in some respects unsuited. In France the expense of the apparatus, including lamp, magneto-electric machine, wires, &c., is about 90%, but once erected, the cost of maintenance, including the combustible carbon points and all incidentals, does not exceed on the average 6d. per hour. Such, at least, is the experience in the Gramme Company's workshops, where these lamps have been in constant use for the last four years. Their principal workshop, which is 16 ft. in height, and 1468 square feet in superficial area, was formerly lit by 24 gas burners, but single electric lamp now suffices to give a vastly better light, and at a much smaller cost. At the Du Commun works at Mulhouse, the foundry which has an area of nearly 18,000 square feet was formerly lit in a very imperfect manner by 250 gas burners. Perfect illumination is now supplied by four electric lamps attached to cross beams, at a height of 16 ft. from the floor, and worked by a single Gramme machine. The first cost of the apparatus here was 400/-, or about the same as that of the 250 gas burners which it replaced, and the light afforded by the four lamps is fully equal to that of 400 burners. As a general rule, we are told one lamp will illuminate sufficiently an area of 5120 square feet in a machine shop, half that area in a printing or weaving establishment, and four times that area on a quay, ship-yard, or other locality where fine work is not carried on. The use of the light, however, is still attended with one disadvantage. Each lamp burns ordinarily from three and a half to four hours, when new carbons must be inserted. The operation requires only a few seconds; but it, nevertheless, involves a break in the lighting of the room, and a consequent interruption of work, unless a second lamp be in use. The electric light, it will be seen, is better adapted for the illumination of ironworks, railway stations, dockyards, mines, and large rooms than for average factories or private premises.

**RAILWAY WAGONS.**—In order to facilitate the use of the same wagons at one time for the conveyance of goods and at another for the conveyance of cattle, Mr. J. JOHNSTONE, of Dunmanway, Cork, proposes to provide each of such wagons with movable flooring battens; these battens may be made of oak of the usual dimensions, framed together by iron plates, or of other suitable material. These frames are hinged to the bottom or lower part of the wagon, so as to be readily laid on to the flooring of the wagon when the wagon is intended for the time to convey cattle, and when the wagon is for the time to be used for the conveyance of goods or merchandise these frames are turned up against the opposite ends or other parts of the wagon. These frames of battens may be in two parts, meeting together when folded down on the wagon floor, and held by a simple screw and staple, or bolt, or they may be formed in other numbers of parts. By these means, amongst other advantages, the same wagons may be used for the conveyance of either cattle or goods at a very short notice. Increased facility is also afforded for the cleansing of the floors of the wagons, as well as for the repairs of broken bottom boards.

#### FOREIGN MINES.

**PROVIDENTIA AND NEW ROSARIO.**—M. V. Cummins, Sept. 14: With respect to the stops in San Diego I have no change to report in the actual appearance of the lode, since precisely the same class ores have been obtained as we have now been having for some time past; but at the same time I am glad to state that the ore is steadily lengthening southward. We are carrying the same two stops referred in my last letter, and one of them is now within about 2 varas of the north end of the shaft, and the other about 4 varas (about 11 ft.), the ore in both continuing to look as well, if not better, than it did. The ore will pass to the west of the shaft, and although it may be too soon to form a reliable opinion, we believe that the ore in these stops will hold back south of the shaft as far as under the San Pedro workings. In the level north of the mine the ground has a continual very favourable for driving, and the men have driven 14 varas (about 38 ft.) since the date of my last report. The end is now 53 varas (about 146 ft.) north of the shaft, and the level is consequently of the same length as that of San Guillermo. As the board are aware, this level has been driven on an acute angled junction formed by an eastern underlayer with a western, and in my last letter I expressed it as my opinion that the junction might be expected to hold for a distance of about 15 or 20 varas (41 to 55 ft.).

At or about 18 varas the eastern wall of the western underlayer came out from the east, and appeared as if it were going to cross the other lode, but almost im-

mediately after we intersected the narrow Encarnacion vein, which heaved both lodes to the west in the same manner that it did the 55 varas level of San Guillermo.

The lodes were not heaved very far, and as the ground was favourable for driving we quickly regained our position on them. Both lodes appear now to be taking their two respective courses, and it is probable that they will separate within 5 or 6 varas (from 13 to 18 ft.). The eastern underlayer appears to be a fine large lode, and will, I think, be found very productive when separated from the influence of the other lode. The good ore in the lode is not yet sufficiently plentiful to enable me to say that we have a payable end, but a few good stones can be picked out from what is broken. One stone that was sent to Mr. Farres this morning assayed 28 mos. 80 ct. (about 25 guineas per ton). The total extraction since the date of my last letter amounts to 145 varas (about 31 tons), worth about 9 mos. (9s. per ton).—*Holland's* Mr. Ivey has obtained up to date from the barrels

420 lbs. of pells, which should yield about 130 mos. of silver (about 200,000 lbs.) now 110 cargas (16 tons) of white ore in the patio towards the formation of other torta.

[For remainder of Foreign Mines, see to-day's Supplement.]

#### SHARES.

**WANTED, TWENTY TO THIRTY CAMBRIAN, TEN LEADS, AND TWENTY NEW ZEALAND KAPANGA.** Address, with lowest price, to "Veritas," Post Office, Lancaster.

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**UNITED MEXICAN MINING COMPANY (LIMITED).**

Notice is hereby given, that the ORDINARY HALF-YEARLY GENERAL MEETING of proprietors will be HELD at this office on THURSDAY, the 2nd day of November next, at One o'clock precisely.

The Transfer-books will be closed on the afternoon of the 2nd instant, and opened on the day succeeding the meeting.

By order of the Board. W. M. BROWNE, Secretary, No. 3, Great Winchester-street Buildings, London, 18th October, 1871.

**THE FRONTINO AND BOLIVIA (SOUTH AMERICAN) MINING COMPANY (LIMITED).**

Notice is hereby given, that the next ANNUAL MEETING of the Shareholders of this company will be HELD at the City Terminus Hotel, Cannon-street, City of London, on THURSDAY, the 2nd day of November, 1871, at Two o'clock for the following purposes:

To receive the report of the directors and the audited statement of the company for the two half-years ending the 31st December, 1870.

To elect directors; to elect an auditor; and for other business.

By order of the Board. J. JAMESON THURAY, Secretary, 184, Gresham House, Old Broad-street, London, E.C., 18th October, 1871.

**THE MELLANEAR COPPER MINE COMPANY (LIMITED).**

Notice is hereby given, that the ADJOURNED ORDINARY GENERAL MEETING will be HELD at this office, on THURSDAY, the 25th day of October instant, at half past Two o'clock in the afternoon.

By order of the Board. W. G. WILLIAMS, Secretary, 6, Queen-street place, London, E.C., 25th October, 1871.

**THE CARON LEAD MINING COMPANY, LIMITED.**

Capital £20,000, in 10,000 Shares of £2 each.

2000 Shares are held in reserve, and will not be issued without the sanction of a General Meeting of Shareholders.

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NOV. 20, 1877.]

**COAL MINES REGULATION ACT, 1872.**  
NOTIFICATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.  
DISTRICT UNDER THE CHARGE OF THOS. E. WALES, Esq.,  
H.M. INSPECTOR OF MINES.

MANAGERS' desirous of being EXAMINED in this District for MANAGERS' CERTIFICATES OF COMPETENCY, under the above-mentioned District, at the following address.  
By order of the Board,  
C. H. JAMES, 8, Courtland-terrace, Merthyr Tydfil, Secretary.  
Persons who do not reside within the District are equally eligible for examination, as being one of the most complete and scientific expositions of such everyday importance."—Building News.

**NATIONAL ASSOCIATION OF COLLIERY MANAGERS.**

A MEETING held at the Branswick Hotel, London road, Chester, on Saturday, the 6th instant, a Secretary and Treasurer were appointed to act with the Committee previously elected. ANNUAL MEETING will be HELD at the same Hotel on Saturday, the 20th instant, at 3:30 P.M. prompt.

The Association is open to all Certified Colliery Managers in United Kingdom.

Colliery Managers desirous of becoming Members will please communicate with one of the undersigned, viz.—

R. HENRY NORTON, Sec. pro tem., Ravenhead,  
St. Helens, Lancashire.  
J. ROTHERY, Cut-tyke, Castleford, Yorkshire.

**THE MINING INSTITUTE OF CORNWALL.**  
EXHIBITION AND CONVERSATION.

THE FIRST EXHIBITION of MODELS of IMPROVED MINING MACHINERY, SCIENTIFIC APPARATUS, MINERALS, &c., in connection with the above Institute, will be HELD at the Assembly Rooms, Camborne, on the 2nd November next, at the Assembly Rooms, Camborne.

Applications for space by intending exhibitors, and further particulars, may be obtained by applying to—

THOMAS B. PROVIS, General Secretary.

**THE MINING INSTITUTE OF CORNWALL.**

MECHANICAL COMMITTEE invites all INVENTORS and POSSESSORS of MODELS of MACHINES applicable to MINING PURPOSES to communicate with me, with a view of EXHIBITING THEM AT THE INSTITUTE, on the 22nd and 23rd of November next.

Medals of Merit will be awarded by the Committee.

There will be no charge for space, but a small commission on all articles sold.

WILLIAM TEAGUE, Jun.,  
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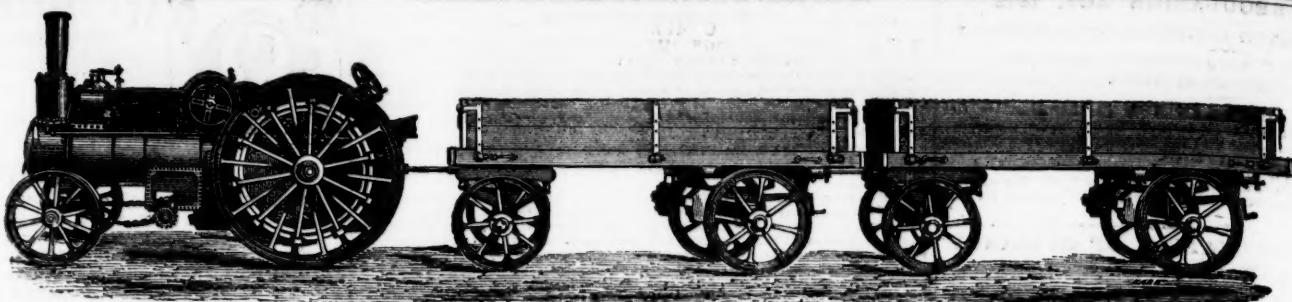
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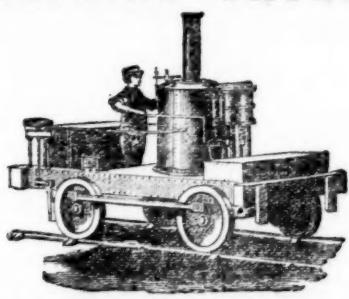
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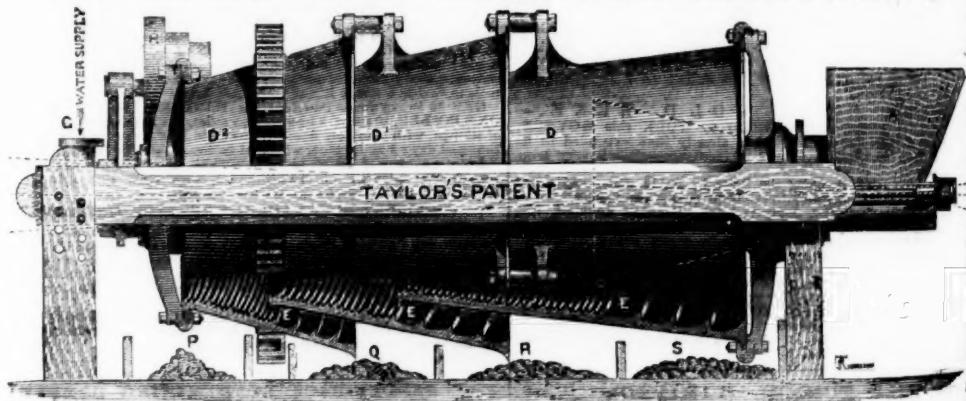
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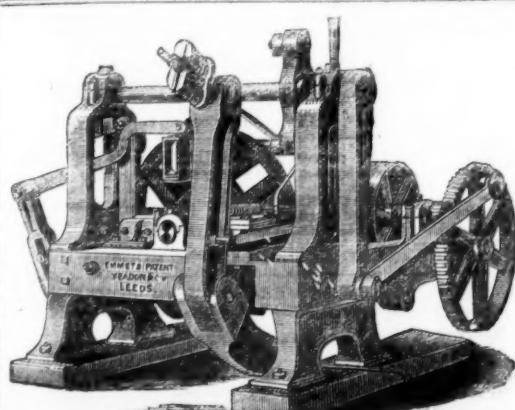
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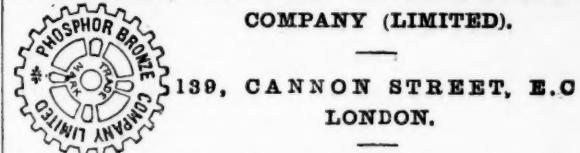
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Shares.	Mines.	Paid.	Last wk.	Clos. pr.	Total divs.	Per sh.	Last pd.
100 Alderley Edge, c, Cheshire*	10 0 0	-	-	-	12 11 8.	8 5 0	Jan. 1877
15000 Balmynheer, t, Wendorf (4000 to ls.)	1 0 0	-	-	-	0 3 0.	0 2 0	Nov. 1877
3000 Samplyffe, c, i, ma, Devon	1 0 0	-	156	136 13%	0 2 0.	0 2 0	June 1877
4000 Brookwood, c, Newcastle	1 18 0	-	1	36 1	0 18 0.	0 2 0	Nov. 1877
2000 Bryn Alyn*, t, Denbigh. (10. sh.)	8 0 0	-	-	-	0 7 0.	0 7 0	Jan. 1877
5400 Castwell, t, Cumberland	3 10 0	-	24	2 24	1 9 6.	2 0	Aug. 1877
1000 Carr's Bras, c, t, Illogan*	7 7 6	39	37 39	338 0 0	1 0	1 0	Feb. 1877
2450 Cook's Kitchen, t, Illogan*	23 17 3	24	15 2	11 17 0.	0 7 6.	0 7 6.	Jan. 1877
10240 Devon Gt. Consols, c, Tavistock*	1 0 0	-	34	3 34	116 15 0.	0 5 0.	July 1877
4298 Dolcoath, c, t, Camborne	10 14 10	37	35 37	111 16 8.	0 5 0.	0 5 0.	Sept. 1877
8000 East Black Craig, * t, Scotland	8 0 0	-	-	-	0 10 0.	0 10 0.	Feb. 1877
4000 East Darren, t, Cardiganshire	32 0 0	-	-	-	235 10 0.	1 0 0.	Aug. 1877
6000 East Pool, t, c, Illogan	9 9 9	8	9 9 9	15 2 3.	0 2 0	0 2 0	June 1877
40 000 Glascow Cars, c* [30,000 £1 p., 10,000 lbs. p.]	134	134	0 12 10.	0 6 0.	Mar. 1877	-	-
7500 Gorseid and Merlin Cons., t, Flint 2 10 0	6 54	54 64	0 5 0.	0 5 0.	Aug. 1877	-	-
18000 Great Dyne, t, Montgo	4 0 0	4	13 24	0 2 6.	0 2 6.	0 2 6.	Aug. 1877
18000 Great Laxey, t, Isle of Man*	4 0 0	-	21 16	20 21	22 13 0.	0 10 0.	Oct. 1877
615 Gt. Retallack, t, f, Perranzabuloe	15 18 6	-	-	-	0 1 6.	0 1 6.	May 1877
28000 Gt. West Van, t, Cardigan*, pref.	2 0 0	-	34	3 34	0 2 0.	0 1 0.	Aug. 1877
4400 Green Hurst, t, Durham	8 0 0	-	23 24	1 15 0.	0 3 0.	0 3 0.	Aug. 1877
30000 Grogwinion, t, Cardigan*	8 0 0	-	34	2 34	0 12 0.	0 4 0.	Feb. 1877
9530 Gunnislake (Clitters), t, c	8 5 0	24	2 24	0 13 9.	0 1 0.	0 1 0.	Oct. 1877
1024 Herdfoot, st, near Liskeard*	8 10 0	64	6 64	62 5 0.	0 15 0.	0 15 0.	Oct. 1877
18000 Hindon Down, c, Calstock*	0 4 0	36	3 36	0 1 0.	0 1 0.	Nov. 1877	-
6000 Holm bush, a, c, t, Callington*	1 0 0	2	1 2	0 3 6.	0 1 0.	0 1 0.	July 1877
18000 Isle of Man, t, Isle of Man*	25 0 0	-	55	5 55	0 12 0.	0 6 0.	July 1877
10000 Leadhills, t, Lanarkshire	6 0 0	-	54	5 54	0 12 0.	0 6 0.	Oct. 1877
18000 Leiston, t, Cardiganshire	15 15 0	80	75 80	822 10 0.	1 0 0.	0 1 0.	July 1877
14000 Llanidloes, t, Montgomery	8 0 0	-	24	1 2	0 9 0.	0 4 0.	Nov. 1877
6120 Lovell, t, Wendorf	0 16 0	-	-	-	0 17 6.	0 1 0.	Jan. 1877
9000 Marks Valley, c, Linkinhorne	8 8 8	1	5 34	7 15 0.	0 2 0.	Jan. 1877	-
9000 Minera Mining Co., t, Wrexham*	5 0 0	19 14	18 20	67 5 2.	0 5 0.	Aug. 1877	-
20000 Mining Co. of Ireland, c, f, l*	7 0 0	-	23 11 6.	0 3 8.	Jan. 1877	-	
444 North Buxby, c, Chacewater	3 9 6	5	4 45	1 10 0.	0 1 0.	July 1877	-
10289 North Hendre, t, Wales	2 1 0	-	12 6.	0 2 6.	Aug. 1877	-	
6000 Pedian-drea Con., t, Redruth	0 8 6	75	6 75	0 9 0.	0 9 0.	June 1877	-
5000 Penhale, t, St. Agnes	3 0 0	-	36	3 36	0 18 6.	0 2 0.	July 1877
6000 Pennant, t, bar, North Wales*	5 0 0	-	54	5 54	0 5 0.	0 5 0.	Mar. 1877
45 98 Peatrifeth, t, c, Gwennap	9 0 0	-	34	3 34	0 2 8.	0 8 0.	Nov. 1877
12000 Phoenix, t, W. Phoenix, t, Link,*	5 7 3	4	4 45	2 9 6.	0 4 0.	Nov. 1877	-
18000 Prince Patrick, t, Holywell	1 0 0	-	24	1 24	0 14 0.	0 1 3.	Jan. 1877
12000 Roman Gravels, t, Salop*	7 10 0	84	8 8 4	7 10 0.	0 8 6.	Aug. 1877	-
512 South Cadron, c, St. Cleer	1 5 0	100	90 100	739 19 0.	1 0 0.	Oct. 1877	-
6128 South Condurrow, t, c, Camborne*	6 5 5	8 8 8	2 18 0.	2 18 0.	0 6 0.	Sept. 1877	-
12000 St. Harmon, t, Montgo	3 0 0	34	2 34	0 3 0.	0 3 0.	Jan. 1877	-
1 000 So. Pr. Patrick, * t, (8000 sh. issued)	1 0 0	-	-	0 7 0.	0 1 0.	Oct. 1877	-
1 000 Tankerville, t, Salop*	6 0 0	-	54	5 54	4 17 0.	0 5 0.	Dec. 1877
6000 Tincroft, t, Pold, Illogan	9 0 0	16	15 18	50 8 0.	0 5 0.	May 1877	-
15000 Vane, t, Llanidloes	4 5 0	32	30 32	22 3 6.	0 12 0.	Oct. 1877	-
3 000 W. Chiverton, t, Perranzabuloe	12 10 0	16	14 16	55 0.	0 10 0.	Jan. 1877	-
1783 West Poldice, St. Day	10 0	13	11 13	1 19 0.	0 4 0.	July 1877	-
612 West Toquie, t, Hedruth	95 10 0	77	75 77	22 5 0.	1 0 0.	Aug. 1877	-
2048 West Welsh Francis, t, Illogan	18 1 3	44	4 44	3 12 6.	0 5 0.	Oct. 1877	-
12000 Wye Valley, t, Montgomery	3 0 0	3	2 3	0 6 0.	0 3 0.	Nov. 1877	-
1024 W. Ellis Consol, t, St. Austell	20 0	-	-	15 0.	0 2 0.	Aug. 1877	-
2042 Wheal Jane, t, Aes	2 13 10	1	1 13 13	8 8 0.	0 5 0.	July 1877	-
4245 Wheal Kitty, t, St. Agnes	5 4 8	2	1 24 24	11 19 0.	0 2 6.	Dec. 1877	-
25000 Wh. Newton, c, s, t, CaiStock*	1 0 0	-	54	5 54	0 4 6.	0 4 6.	June 1877
50 000 Wheal Owles, t, St. Just	86 5 0	80	75 80	822 10 0.	0 0 0.	Aug. 1877	-
6000 Wheal Prussia, t, Redruth	2 0 0	-	44	4 44	0 4 0.	0 1 0.	July 1877
25000 Wicklow, t, sm, t, Wicklow	3 10 0	-	-	82 9 0.	0 2 6.	Mar. 1877	-
10000 W. Yeo, t, Montgomery	3 0 0	3	2 3	0 10 0.	0 6 0.	Oct. 1877	-
FOREIGN DIVIDEND MINES.							
3550 Alamillo, t, Spain*	3 0 0	-	13	1 13	1 18 3.	0 1 0.	Oct. 1877
5000 Almada and Trito Consol., * t*	1 0 0	-	34	3 34	0 8 8.	0 1 0.	May 1877
20000 Australia, c, South Austral*	7 7 6	2	1 12	0 9 6.	0 1 0.	July 1877	-
10000 Battle Mountain, c, (6240 part pd.)	5 0 0	-	-	0 10 0.	0 10 0.	Nov. 1877	-
12000 Birdseye Creek, t, California*	4 0 0	-	34	3 34	0 14 0.	0 2 0.	June 1877
20000 Cape Copper Mining, t, So. Africa	1 0 0	37	35 37	28 18 0.	1 0 0.	June 1877	-
4000 Cedar Creek, g, California*	1 0 0	-	34	3 34	0 8 0.	0 2 0.	Aug. 1877
35000 Cesena Sul Co., Romagna, Italy*	10 0 0	-	-	0 10 0.	0 3 0.	Jan. 1877	-
15000 Chicago, t, Utah	10 0 0	-	13	1 13	2 8 0.	0 4 0.	Nov. 1877
6500 Colorado United, * t, Colorado*	5 0 0	2	1 12	0 13 6.	0 4 0.	Jan. 1877	-
10000 Copiapo, c, Chile (220 shares)	15 15 0	2	1 12	0 13 6.	0 4 0.	June 1877	-
10000 Don Pedro Norte del Rey*	18 0 0	-	34	3 34	3 5 9.	0 2 0.	Mar. 1877
23500 Eberhardt & Aurora, t, Nevada*	10 0 0	-	45	4 45	1 8 0.	0 3 0.	Dec. 1877
7000 English & Australian, c, S. Aust.	2 10 0	14	1 14	3 15 9.	0 1 0.	Mar. 1877	-
8000 Flagstaff, t, Utah	10 0 0	-	24	2 24	4 2 0.	0 5 0.	July 1877
25000 Fortune, t, Spain*	3 0 0	-	54	5 54	6 14 10.	0 5 0.	Aug. 1877
5500 Frontino & Bolivia, g, New Gran*	2 0 0	-	34	2 34	0 1 0.	0 1 0.	June 1877
30000 Gold Run, Aysd.	1 0 0	-	-	0 2 4.	0 4 0.	Oct. 1877	-
5000 Kapunda Mining Co. Australia?	1 0 0	-	-	0 2 4.	0 4 0.	June 1877	-
20000 Last Chance, t, Utah	8 0 0	1	34 1	0 14 0.	0 2 0.	July 1877	-
15000 Linares, t, Spain*	3 0 0	-	64 64	17 3 10.	0 8 8.	Oct. 1877	-
6500 London and California, g*	3 0 0	-	34	3 34	1 0 1.	0 1 0.	July 1877
18000 Lusitanian, Portugal* (25 sh.)	3 0 0	-	-	1 11 6.	0 1 0.	July 1877	-
6000 Mammoth Copperpols of Utah, t	10 0 0	-	-	0 5 0.	0 5 0.	Dec. 1877	-
5000 Mountain Chief, t, Utah*	10 0 0	-	-	0 4 0.	0 4 0.	Jan. 1877	-
10000 Fontgibaud, t, France	20 0	28	26 28	22 1 1.	1 1 1.	Nov. 1877	-
10000 Forn Phillip, g, Clunes*	1 0 0	-	34	3 34	1 9 0.	0 1 0.	Sept. 1877
51000 Richmond Consols, t, Nevada*	8 0 0	-	8 54	3 18 0.	0 7 6.	Oct. 1877	-
40000 Santa Barbara, g, Brazil	0 10 0	2	1 12	0 3 9.	0 1 0.	July 1877	-
120000 Scottish Australian Mining Co.*	1 0 0	2	1 12	0 3 9.	1 3 8.	May 1877	-
80000 Scottish Austral. Minng Co., New	0 5 0	-	34	3 34	15 per cent.	June 1877	-
112500 Sierra Butte, g, California							